



Programmable Controllers
MELSEC iQ-R
series



Ezi-STEP® CC-Link IE TSN
Micro Stepping System **ALL**

접속 가이드

MELSEC iQ-R RD78G (H) and **Ezi-STEP**® CC-Link IE TSN
Micro Stepping System **ALL**

미쓰비시 전기 제품

RD78G4 / RD78G8 / RD78G16
RD78G32 / RD78G64
RD78G4HV / RD78GHW

파스텍 제품

Ezi-STEP CC-Link IE TSN ALL

시작하기 전에

- 저희 회사의 제품을 이용해 주셔서 감사합니다.
- Ezi-STEP CC-Link IE TSN ALL은 32비트 고성능 ARM 프로세서를 탑재한 드라이브와 다양한 모터로 구성된 스테핑모터 유닛으로, CC-Link IE TSN 네트워크에서 리모트국으로 사용됩니다.
- Ezi-STEP CC-Link IE TSN ALL은 산업용 제품입니다. 다른 용도로는 사용하지 말아 주십시오. 이를 준수하지 않아 손해가 발생한 경우에 저희 회사에서는 어떠한 책임도 지지 않습니다.
- 저희 회사에서 제공하는 이 접속 가이드는 미쓰비시 전기의 MELSEC iQ-R RD78G(H)에 Ezi-STEP CC-Link IE TSN ALL을 연결하는 방법을 안내하는 자료로, CSP+ 파일 등록과 시스템 구성, 파라미터 설정, 프로그램 방법 등을 설명합니다.
- PLC 프로그램을 작성하기 전에 이 접속 가이드를 반드시 읽고, 내용을 정확히 이해하신 후 제품을 올바르게 사용하시기 바랍니다.
- 이 접속 가이드는 예고 없이 변경될 수 있습니다. 최신 버전이 필요하신 경우에는 저희 회사의 CC-Link IE TSN 홈페이지 (cltsn.fastech-motions.com)를 참고하시기 바랍니다.

매뉴얼 정보

- Ezi-STEP CC-Link IE TSN ALL 매뉴얼은 파스텍 홈페이지에서 다운로드할 수 있습니다.

<https://cltsn.fastech-motions.com/download/quick>

매뉴얼 명칭	매뉴얼 번호
[매뉴얼][CC-Link IE TSN][Ezi-STEP ALL] Micro Stepping System	
[접속가이드][CC-Link IE TSN][MELSEC iQ-R RD78G(H)][Ezi-STEP ALL]	

- MELSEC iQ-R RD78G(H) 매뉴얼은 미쓰비시 전기 홈페이지에서 다운로드할 수 있습니다.

<https://www.mitsubishielectric.com/fa/index.html>

Manual Name	Manual Number
MELSEC iQ-R Motion Unit User's Manual (Startup Edition)	IB-0300405
MELSEC iQ-R Motion Unit User's Manual (Application Edition)	IB-0300410
MELSEC iQ-R Motion Unit User's Manual (Network Edition)	IB-0300425
MELSEC iQ-R Programming Manual (Motion Unit Instructions/General-Purpose FUN/General-Purpose FB Edition)	IB-0300430
MELSEC iQ-R Programming Manual (Motion Control FB Edition)	IB-0300532
MELSEC iQ-R Motion Unit User's Manual (Simple Motion Mode Applications Edition)	IB-0300571
MELSEC iQ-R Motion Unit User's Manual (Simple Motion Mode Advanced Synchronous Control Edition)	IB-0300574
GX Works3 Operating Manual	SH-081214

용어

- 접속 가이드에서 사용되는 용어와 관련된 내용입니다.

용어	내용
CC-Link IE TSN	표준 이더넷 규격을 확장한 'TSN(Time-Sensitive Networking)'을 채택하여, 실시간성을 확보한 제어와 다른 오픈 네트워크의 정보를 동시에 처리할 수 있는 오픈 네트워크입니다.
마스터국(매니저국)	네트워크 전체를 관리하는 국으로, 모든 국과 사이클릭 전송 및 트랜지언트 전송을 할 수 있습니다. MELSEC iQ-R RD78G(H)가 이에 해당합니다.
리모트국	비트 단위의 입출력 신호와 워드 단위의 입출력 데이터를 사이클릭 전송하는 국으로, 트랜지언트 전송도 가능합니다. Ezi-STEP CC-Link IE TSN ALL이 이에 해당합니다.
PDO	Process Data Object의 약칭입니다. 여러 CANopen 노드 간에 주기적으로 전송되는 애플리케이션 오브젝트의 집합체입니다.
오브젝트	CANopen에 대응하는 디바이스국이 보유한 다양한 데이터입니다.

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부록

- [동작확인] Axis Monitor
- [동작확인] 원점복귀 방법 변경
- [동작확인] 원점복귀
- [동작확인] Jog 운전
- [동작확인] 트러블슈팅
- [파라미터] 원점복귀 파라미터 설정

1. 개 요

1-1. 개요

- MELSEC iQ-R RD78G(H)와 Ezi-STEP CC-Link IE TSN ALL 접속 가이드

◆ 마스터국: RD78G4 (4축) / RD78G8 (8축) / RD78G16 (16축) / RD78G32 (32축) / RD78G64 (64축)
RD78G4HV (128축) / RD78GHW (256축)

PLCopen®Motion Control FB(Function Block)

- 국제 표준 규격인 PLCopen Motion Control FB 라이브러리를 사용하여 제어 프로그램을 쉽게 작성할 수 있습니다.
- 이 프로그램은 제3자도 내용을 쉽게 파악할 수 있기 때문에 설계 및 유지보수 시간을 크게 단축할 수 있습니다.

◆ 엔지니어링 소프트웨어

- GX Works3 : Ver. 1.105K 이상
 - 모션 제어 설정 기능 : Ver. 1.055H 이상
- ※ 최신 파일은 미쓰비시 전기 홈페이지를 참조하시기 바랍니다.
(<https://www.mitsubishielectric.com/fa/download/index.html>)

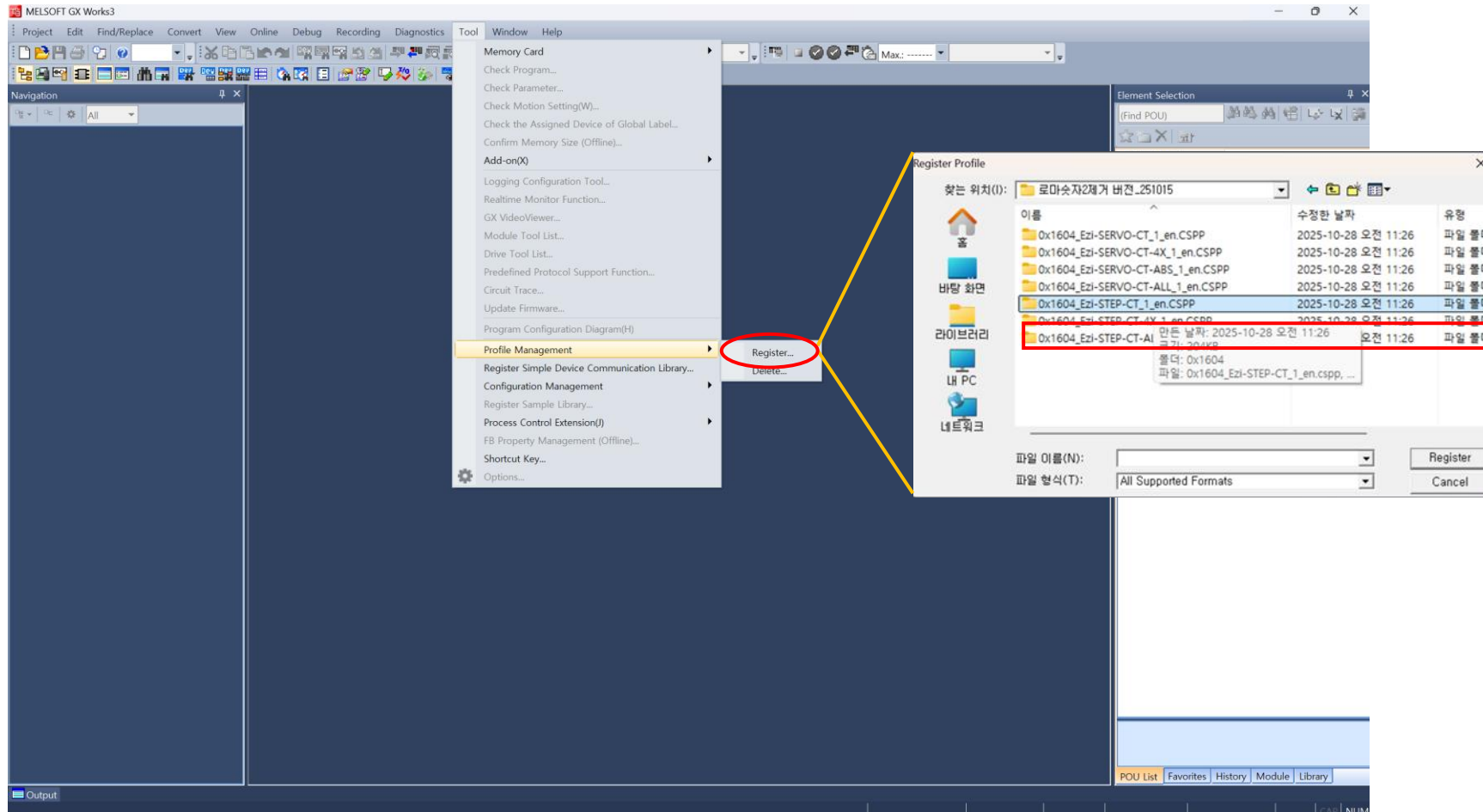
◆ 리모트국: Ezi-STEP CC-Link IE TSN ALL

- CSP+ 파일 다운로드 주소: <https://cltsn.fastech-motions.com/download/quick>
- 파일명 : 0x1604_Ezi-STEP-ALL-CT_1_en_CSPP

1-2. Ezi-STEP CC-Link IE TSN ALL CSP+ 파일 등록

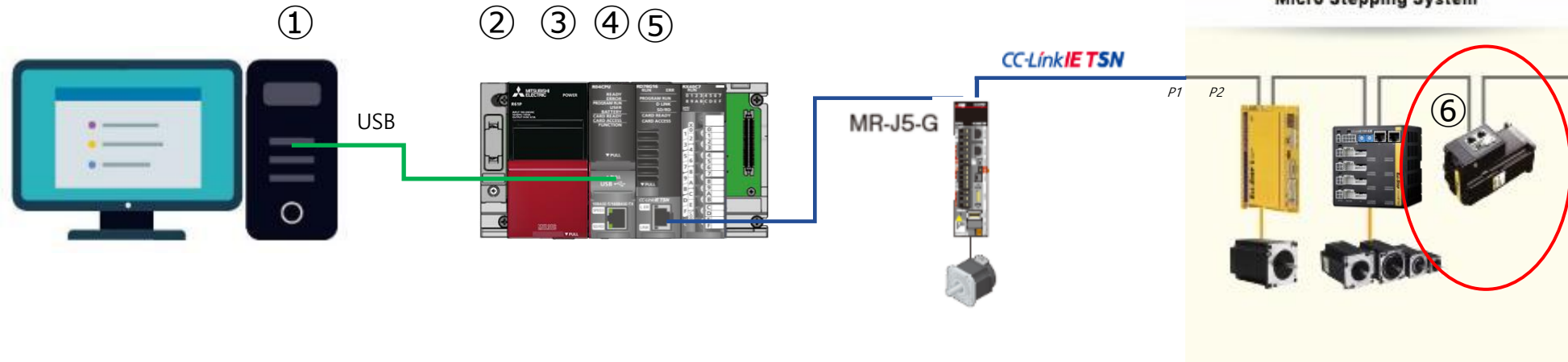
● CSP+ 등록

- [GX Works3] Tool / Profile Management / Register ※ Project를 열기 전에만 등록할 수 있습니다.



1-3. CC-Link IE TSN 구성

● 시스템 구성



구성	품명	IP 주소
①	엔지니어링 소프트웨어	GX Works3
②	기본 베이스	R33B
③	전원 모듈	R61P
④	CPU 모듈	iQ-R04
⑤	모션 모듈	RD78G4
⑥	드라이브 + 모터	Ezi-STEP-CT-ALL-42S-R

1-3. CC-Link IE TSN 구성

- Ezi-STEP 규격

항목		규격
통신 프로토콜		CC-Link IE TSN Class B
통신 속도		1Gbps / 100Mbps
동작 모드		CiA402 드라이브 프로파일 : 사이클릭 동기 위치 모드 (CSP) / 프로파일 위치 모드 (PP) / 원점복귀 모드 (HM)
동기 방식	시각 동기 방식	IEEE1588 / IEEE802.1AS
	통신 주기	최소 250 μ s
	네트워크 동기 통신	동기 통신 (CSP, PP, HM) / 비동기 통신 (PP, HM)
인코더 타입		인크리멘탈 타입

1-4. 설정 순서

● Ezi-STEP, RD78G(H) 파라미터 설정

No	항목	내용
1	Ezi-STEP 설정 	드라이브 설정 프로그램(Ezi-CT Manager)을 이용하여 파라미터를 설정합니다. 설정 프로그램과 사용 방법은 (주)파스텍 홈페이지 에서 다운로드하시기 바랍니다. ※ 주소: https://cltsn.fastech-motions.com/download/quick
2	RD78G(H)설정 	GX-Works3를 사용해 RD78G(H)의 프로젝트를 만든 다음, 유닛 파라미터(통신 방식, 접속 대상)와 축 파라미터(모션 제어용)를 설정합니다.
3	RD78G(H) + Ezi-STEP 동작 확인 	RD78G(H)와 Ezi-STEP이 올바르게 설정되어 있는지 확인하기 위한 프로그램을 작성합니다. 라벨을 조작해 모터가 정상적으로 작동하는지 확인합니다

1-4. 설정 순서

● Ezi-STEP 설정 참고 사항

항목	내용
IP 주소 설정	① 드라이브의 로터리 스위치로 설정 ② 로터리 스위치 → '00', IP address (Index: 2101h, Subindex: 01~04h) 값으로 설정
드라이브 원점복귀 방법 설정	① Homing method (Index: 6098h, Subindex:00h) 설정 - '0'(초깃값) → '33' 등 원점복귀 방법 설정 ※ [부록] 원점복귀 방법 참조 ② Home offset (Index: 607Ch, Subindex:00h) → '0' 설정 필요 주의) 0이 아닌 값을 설정하면, 원점복귀가 완료될 때 급가속하거나 급감속하는 경우가 있습니다.
리미트 정지 방법 설정	① Limit stop method (Index:2003h, Subindex:00h) 설정 - 0: PP, HM → 급정지 / CSP → 정지하지 않음 - 1: PP, HM → 감속 정지 / CSP → 정지하지 않음 ② '0' 또는 '1'이 아닌 값을 설정하면, 하드웨어 스트로크 리미트를 감지할 때 '1ED0H: 드라이브 오류'가 발생할 수 있습니다
인포지션 범위	① In-position range (Index:2B21h, Subindex:00h, Data type:Unsigned32) 설정 - 사용 환경을 고려하여 인포지션 범위(5~20000 pulse) 내의 값을 등록 ② [Md.102: 편차 카운터 값]이 이 설정값보다 작을 경우, [Md.108: 서보 상태 1: 인포지션]이 ON됩니다. 이 오브젝트는 공개하지 않는 것이 원칙이므로 FX5 CPU 모듈의 서보 트랜지언트 전송 기능을 이용하여 설정해 주십시오.

1-5. 제약 사항

● 모션 제어 기능 제약 사항 (RD78G(H)와 Ezi-STEP)

항목	제약 사항
토크 제한 기능	드라이브가 아래 오브젝트를 지원하지 않아 토크 제한 기능을 사용할 수 없습니다. • Positive torque limit value (Index:60E0h, Subindex:00h) • Negative torque limit value (Index:60E1h, Subindex:00h)
절대 위치 시스템	인코더가 인크리멘탈 타입이기 때문에 절대 위치 시스템을 사용할 수 없습니다.
가상 서보 앰프 기능	MR-J5-G로 에뮬레이트됩니다.
폴로 업(Follow up) 기능	이 제품은 반드시 서보 ON 시에 원점복귀를 실시해 주십시오. 오픈 루프 제어 시스템이므로 서보 OFF 상태에서는 'Position actual value (Index:6064h, Subindex: 00h)'를 업데이트하지 않습니다. 폴로 업 기능에서는 'Position actual value (Index:6064h, Subindex:00h)'를 기준으로 모터의 회전량을 컨트롤러의 명령에 반영하기 때문에, 서보 OFF 중에 모터가 회전한 만큼 컨트롤러 명령과 모터의 위치가 어긋납니다.
마크 검출 기능	[Pr.800: 마크 검출 신호 설정]에 드라이브의 TPR1(터치 프로브 1)을 사용할 수 없습니다.
임의 데이터 모니터 기능	임의 데이터 모니터 기능을 사용할 경우, [Pr.91~94: 임의 데이터 모니터 데이터 종류 설정 1~4]와 [Pr.591~594: 임의 데이터 모니터 데이터 종류 확장 설정 1~4]에 모니터링할 오브젝트를 설정해 주십시오. 초깃값은 "0: 미설정"입니다. 따라서 [Md.109~112: 임의 데이터 모니터 출력 1~4]는 '0'이 됩니다.

1-5. 제약 사항

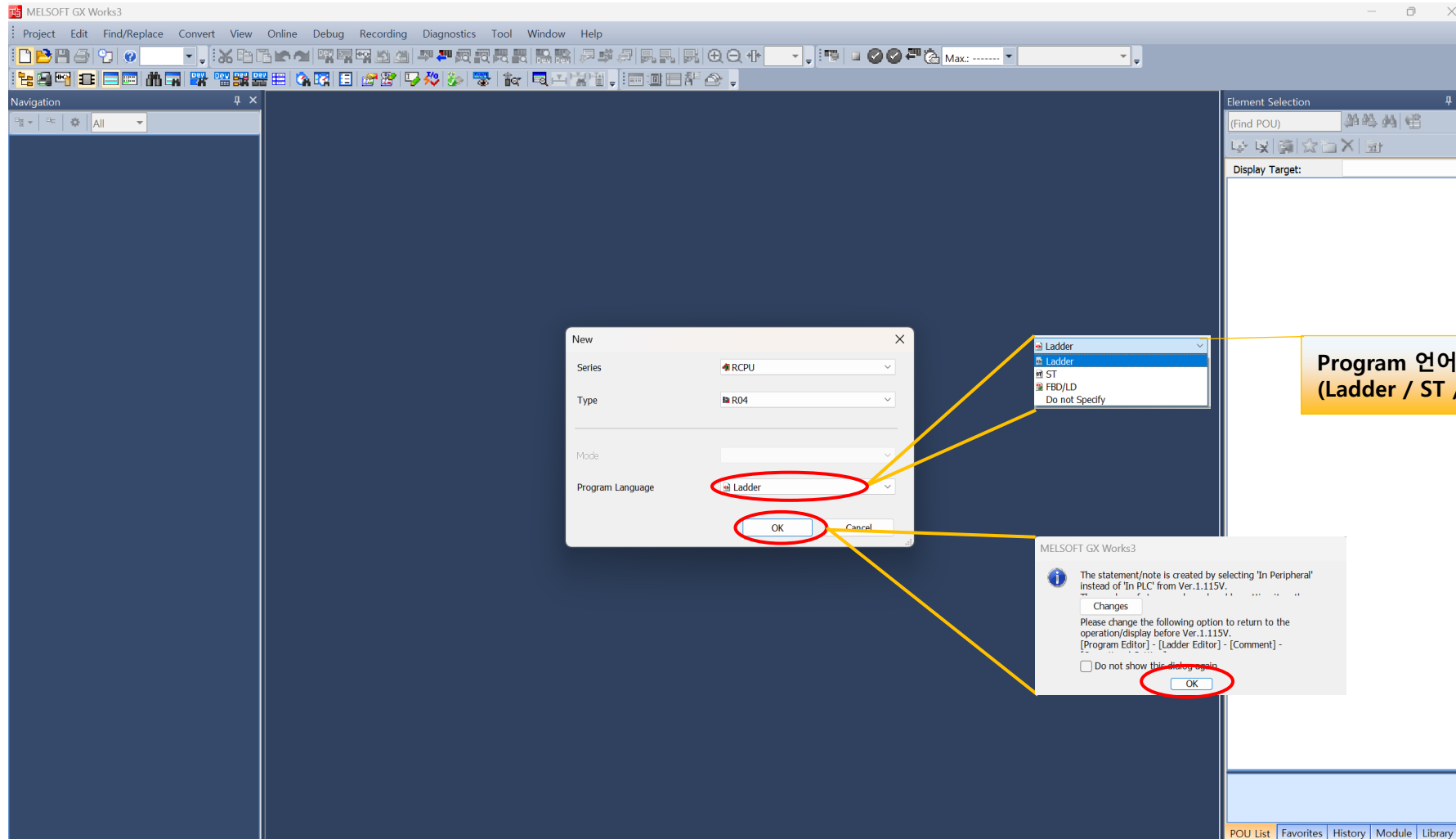
● 모션 제어 기능 제약 사항 (RD78G(H)와 Ezi-STEP)

항목	제약 사항
Md.103: 모터 회전수	드라이브가 'SI unit velocity (Index:60A9h, Subindex:00h)'를 지원하지 않기 때문에 pulse/s 단위로 모터 회전수를 출력합니다.
Md.104: 모터 전류값	드라이브가 'Torque actual value (Index:6077h, Subindex:00h)'를 지원하지 않기 때문에 항상 "0"으로 표시됩니다.
Md.108: 서보 상태 1	모니터 데이터 중 아래 비트는 항상 'OFF' 상태입니다. · 게인 전환 중 (b4) · 풀 클로즈드 제어 전환 중(b5) · 토크 제한 중(b13) · 절대 위치 소실 중 (b14) · 경고 중(b15)
Md.119: 서보 상태 2	모니터 데이터 중 아래 비트는 항상 'OFF' 상태입니다. · 영점 통과(b0) · 영속도 중(b3) · 속도 제한 중(b4) · PID 제어 중(b8)
Md.115: 서보 알람 상세 번호	지원되지 않습니다. 이 모니터 데이터는 항상 '0'으로 표시됩니다
Cd.108: 게인 전환 명령 플래그	지원되지 않습니다. MELSERVO만 이 데이터에 대응합니다.
Cd.133: 세미-풀 전환 요구	지원되지 않습니다. MELSERVO만 이 데이터에 대응합니다..
Cd.136: PI-PID 전환 요구	지원되지 않습니다. MELSERVO만 이 데이터에 대응합니다.

2. RD78G(H) 설정

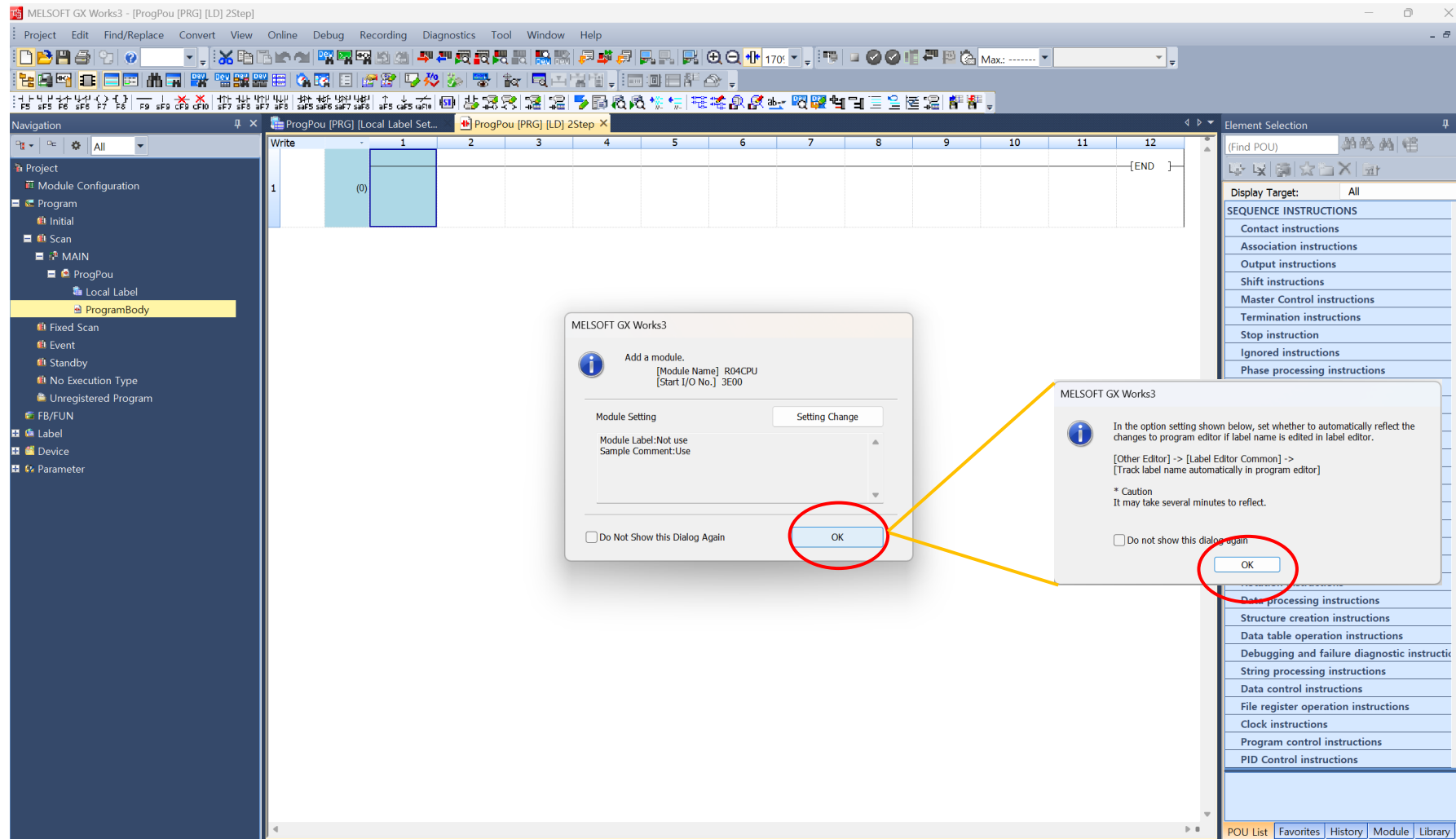
2-1. Project 생성

- 신규 Project 생성 시 iQ-R RD78G(H), 모델명, 사용 축수, Program 언어를 선택



2-2. Module 등록

- iQ-R CPU 등록



2-3. Module Configuration – H/W

- 마우스로 클릭&드래그 하여 Main Base, CPU Module, Power Supply를 구성

MELSOFT GX Works3 (Untitled Project) - [Module Configuration]

Project

- Module Configuration
- Program
- Initial
- Scan
- MAIN
- ProgPou
- Local Label
- ProgramBody
- Fixed Scan

Navigation

ProgPou [PRG] [Local Label Set...]

ProgPou [PRG] [LD] 2Step

Module Configuration

Element Selection

(Find POU)

Display Target: All

iQ-R Series

Main Base

- R32SB 2 Slots (Type requirein)
- R33B 3 Slots (Type requirein)
- R33SB 3 Slots (Type requirein)
- R35B 5 Slots (Type requirein)

SIL2 Process CPU

Safety CPU

C Controller

MELSECWinCPU

Head Module

Motion CPU

NCCPU

Robot CPU

Power Supply

- R61SP 2.5A output (Slim type)
- R62P 3.5A output
- R61P 6.5A output
- R63P 6.5A output

NC Dedicated Module

Sensor Control

Analog Input

Analog Output

Temperature Input

Temperature Control Module

Motion Module

- RD78G4 4 axes CC-Link IE TSN
- RD78G4(S) 4 axes CC-Link IE TSN
- RD78G8 8 axes CC-Link IE TSN
- RD78G8(S) 8 axes CC-Link IE TSN

Network Module

Blank Cover

POU List Favorites History Module Library

1

2

3

4

5

마우스 클릭 & 드래그

[클릭 & 드래그]

1. Main Base
2. Power Supply
3. CPU iQ-R 장착
4. RD78(H) 장착

MELSOFT GX Works3

When you finish editing Module Configuration, fix the parameters to reflect to their respective functions.

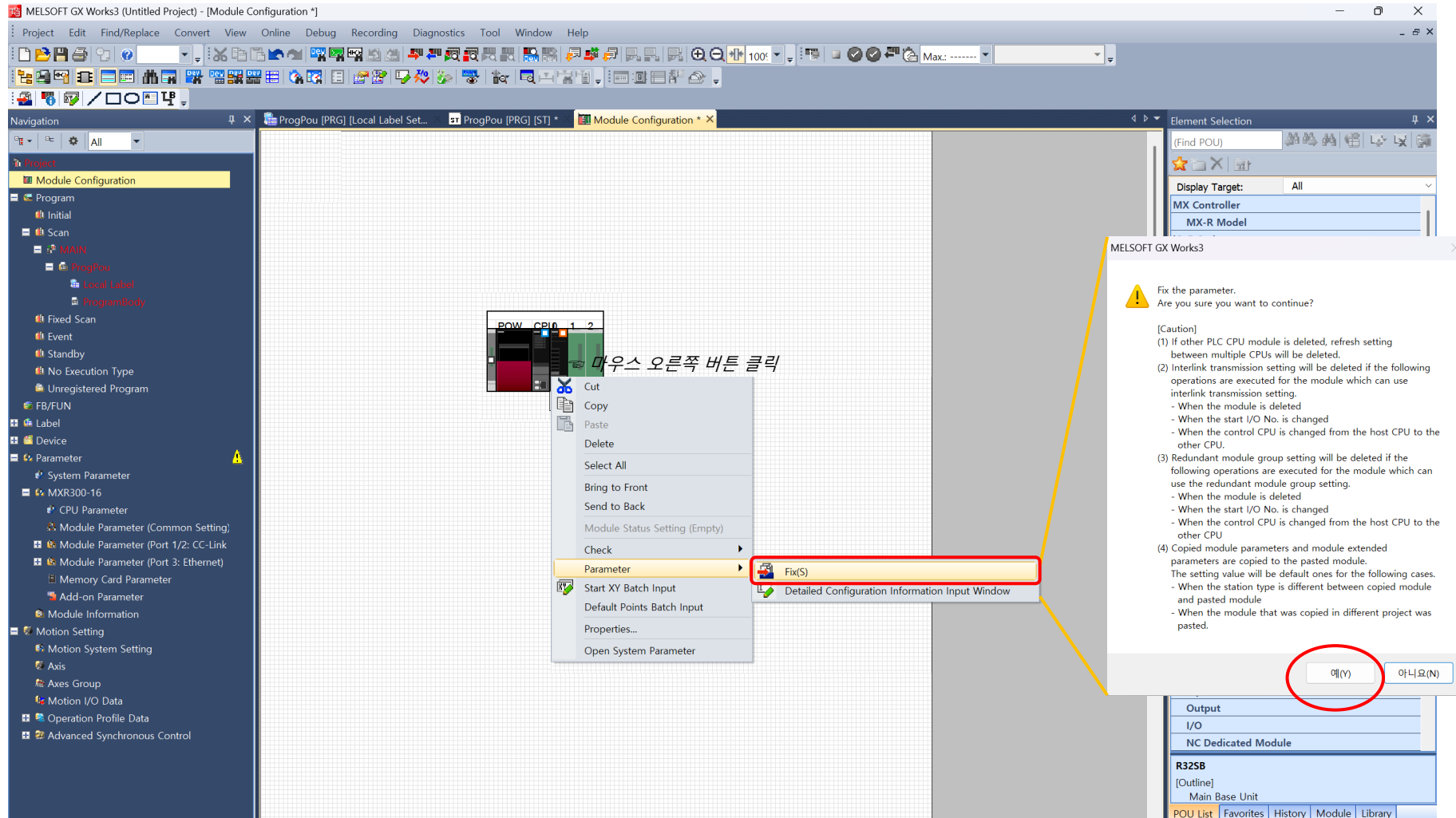
☐ Do not show this dialog again.

You are able to change this setting through the Options menu.

OK

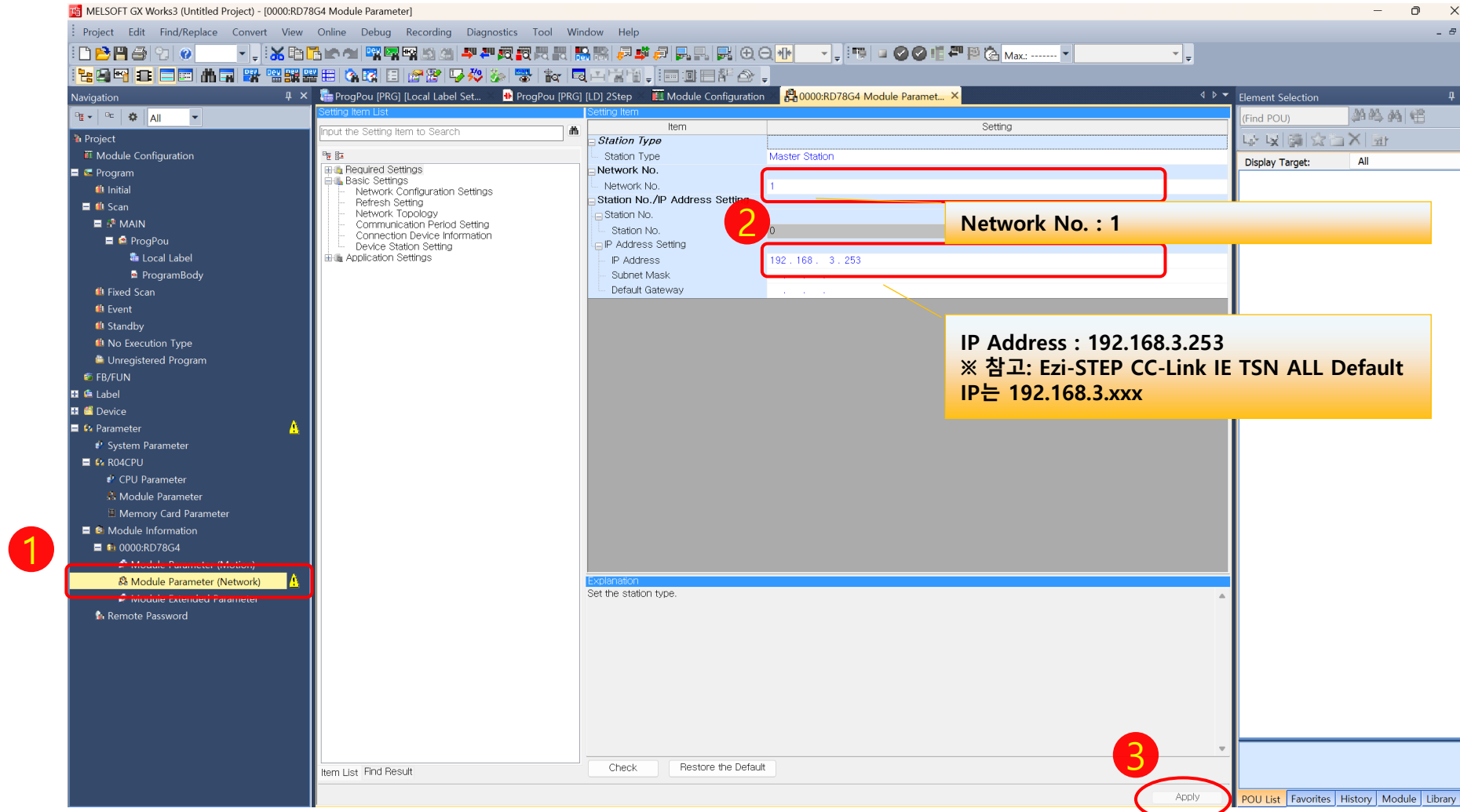
2-3. Module Configuration – H/W

- 마우스의 오른쪽 버튼을 클릭하여 Fix(S) 선택으로 Module 구성 완료



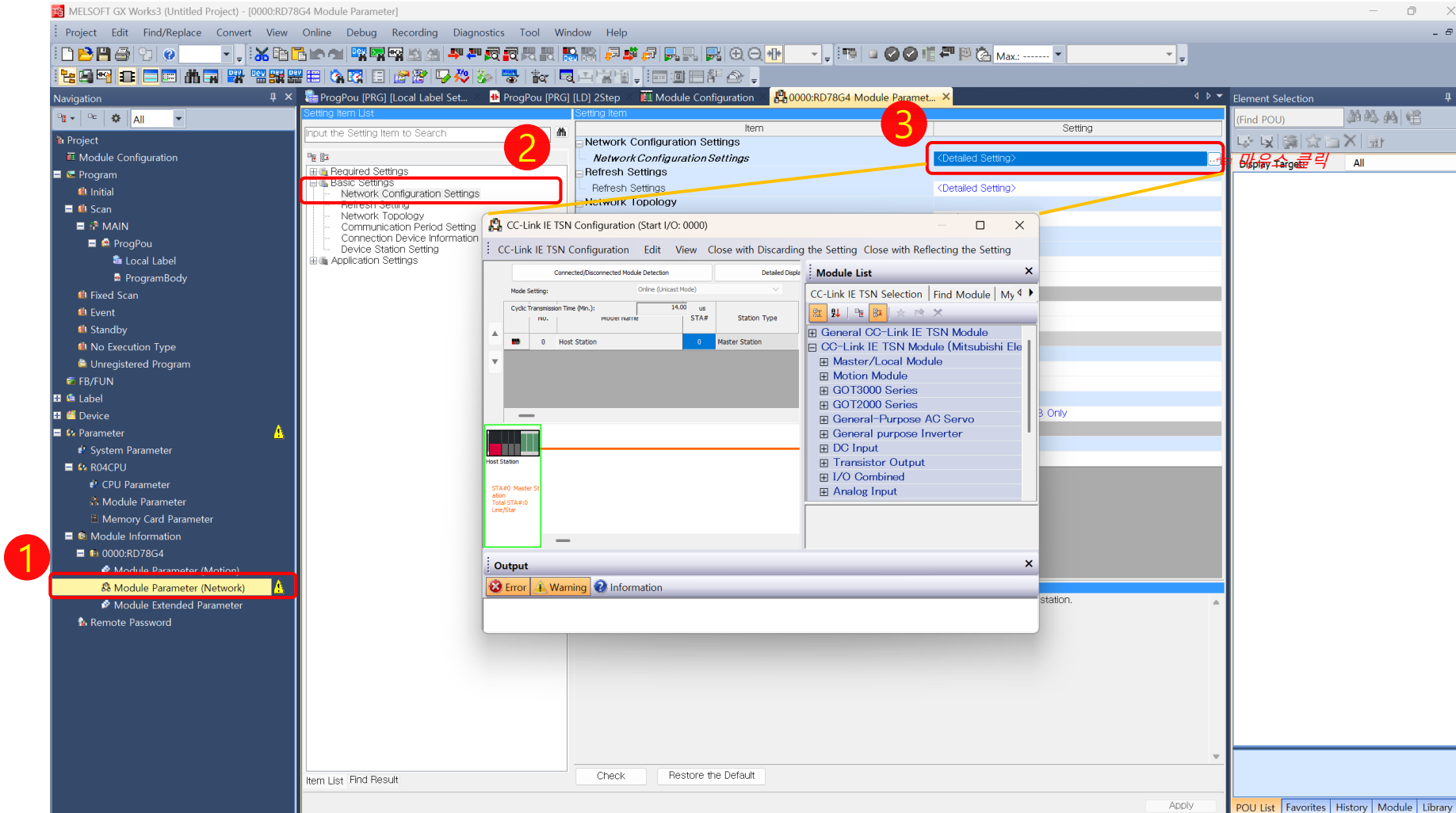
2-4. Parameter / Module Information / 0000:RD78G4

- Module Parameter(Network) : Station No., IP Address Setting



2-4. Parameter / Module Information / 0000:RD78G4

- **Module Parameter(Network) : Basic Settings / Network Configuration Settings**



2-4. Parameter / Module Information / 0000:RD78G4

- N/W 미연결 상태 : CC-Link IE TSN Configuration : Module을 수동(클릭&드래그)으로 구성

CC-Link IE TSN Configuration (Start I/O: 0000)

CC-Link IE TSN Configuration Edit View Close with Discarding the Setting Close with Reflecting the Setting

Mode Setting: Online (Unicast Mode) Assignment Method:

No.	Model Name	STA#	Station Type	RX Setting	RY Setting	RW Setting	RWw Setting	Parameter Automatic Setting	PDO Mapping Setting	IP Address	Subnet Mask	Default Gateway
0	Host Station	0	Master Station							192.168.3.253		
1	Ezi-STEP-ALL-CT	1	Remote Station			16	16		<Detail Setting>	192.168.3.1		
2	Ezi-STEP-ALL-CT	2	Remote Station			16	16		<Detail Setting>	192.168.3.2		
3	Ezi-STEP-ALL-CT	3	Remote Station			16	16		<Detail Setting>	192.168.3.3		

등록에 따라 생성됨

2

[Ezi-STEP CC-Link IE TSN ALL IP Address 임의로 수정]

1. 192.168.3.1
2. 192.168.3.2
3. 192.168.3.3

IP Address 변경 후 전원 RESET 필요

1

마우스 클릭 & 드래그 (반복)

Module List

- CC-Link IE TSN Selection Find Module My
- General CC-Link IE TSN Module
- CC-Link IE TSN Module (Mitsubishi Electr
- Master/Local Module
- Motion Module
- GOT3000 Series
- GOT2000 Series
- General-Purpose AC Servo
- General purpose Inverter
- DC Input
- Transistor Output
- I/O Combined
- Analog Input
- Analog Output
- Network Interface Board
- EnergyMeasuringUnit
- Bridge module
- FPGA module
- CC-Link IE TSN Module (FASTECH Co. L
- Closed-loop Step Drive
- Open-loop Step Drive
- Ezi-STEP-CT Open-Loop st
- Ezi-STEP-CT-4X Open-Loop st
- Ezi-STEP-CT-ALL Open-Loop st

Network Label

Output

Error Warning Information

[참고] Ezi-STEP CC-Link IE TSN ALL IP Address 설정 16진수 로터리 스위치



2-4. Parameter / Module Information / 0000:RD78G4

- CC-Link IE TSN Configuration : Module을 Motion Control Station 및 Synchronous 선택

CC-Link IE TSN Configuration (Start I/O: 0000)

CC-Link IE TSN Configuration Edit View Close with Discarding the Setting Close with Reflecting the Setting

Mode Setting: Online (Unicast Mode) Assignment Method:

No.	Model Name	STA#	Control Station	RX Setting	Communication Period Interval (Min.)	125.00	Unicast Setting	PDO Mapping Setting	IP Address	Subnet Mask	Default Gateway	Reserved/Error Invalid Station	Network Synchronous Communication	Communication Period Setting
0	Host Station	0							192.168.3.253					
1	Ezi-STEP-CT-ALL	1	☒		16	16		<Detail Setting>	192.168.3.17			No Setting	Asynchronous	Basic Period
2	Ezi-STEP-CT-ALL	2	☒		16	16		<Detail Setting>	192.168.3.18			No Setting	Synchronous	Basic Period
3	Ezi-STEP-CT-ALL	3	☒		16	16		<Detail Setting>	192.168.3.19			No Setting	Asynchronous	Basic Period

1 Motion Control Station - Check (마우스 클릭)

2 Synchronous 선택

Module List

- CC-Link IE TSN Selection Find Module My
- General CC-Link IE TSN Module
- CC-Link IE TSN Module (Mitsubishi Electr
- Master/Local Module
- Motion Module
- GOT3000 Series
- GOT2000 Series
- General-Purpose AC Servo
- General purpose Inverter
- DC Input
- Transistor Output
- I/O Combined
- Analog Input
- Analog Output
- Network Interface Board
- EnergyMeasuringUnit
- Bridge module
- FPGA module
- CC-Link IE TSN Module (FASTECH Co. L
- Closed-loop Step Drive
- Open-loop Step Drive
- Ezi-STEP-CT Open-Loop st
- Ezi-STEP-CT-ALL Open-Loop st

[Outline]
Step Drive, All-in-One
[Specification]
Open-Loop Step Drive
Motor: Max. NEMA 24
Mode: Homing, CSP, FP
CC-Link IE TSN Class B
All in One
[Manufacturer Name]
FASTECH Co. Ltd
[Station Type]

Host Station

STA#1 STA#2 STA#3

STEP ALL STEP ALL STEP ALL

STAND Master Station Total STA#3 LineStar

Ezi-STEP-CT-ALL Ezi-STEP-CT-ALL Ezi-STEP-CT-ALL

Network Label

2-4. Parameter / Module Information / 0000:RD78G4

- CC-Link IE TSN Configuration : Module PDO Mapping Setting (축별 설정)

CC-Link IE TSN Configuration (Start I/O: 0000)

Connected/Disconnected Module Detection Detailed Display

Mode Setting: Online (Unicast Mode) Assignment Method:

No.	Model Name	STA#	Station Type	RX Setting	RY Setting	RW Setting	RWw Setting	Parameter Automatic Setting	PDO Mapping Setting	IP Address	Subnet Mask	Default Gateway
0	Host Station	0	Master Station							192.168.3.253		
1	Ea-STEP-CT-ALL	1	Remote Station			16	16		<Detail Setting>	192.168.3.17		
2	Ea-STEP-CT-ALL	2	Remote Station			16	16		<Detail Setting>	192.168.3.18		
3	Ea-STEP-CT-ALL	3	Remote Station			16	16		<Detail Setting>	192.168.3.19		

등록에 따라 생성됨

PDO Mapping Setting

Link Device Points

PDO Mapping Parameter

PDO Mapping Pattern Selection (1/2)

Please select the TPDO mapping pattern assigned in link device (RW).

Link Device (RW) Points: 16

No.	Pattern Name	Used Points
1	1st TPDO (CSP Mode)	8 Points
2	2nd TPDO (ProfilePosition Mode)	10 Points

Back Next Cancel

PDO Mapping Pattern Selection (2/2)

Please select the RPDO mapping pattern assigned in link device (RW).

Link Device (RW) Points: 16

No.	Pattern Name	Used Points
1	1st RPDO (CSP Mode)	7 Points
2	2nd RPDO (ProfilePosition Mode)	13 Points

Back OK Cancel

Network Label

Host Station

STA#0 Master Station Total STA#3 LineStar

STEP ALL STEP ALL STEP ALL

Ea-STEP-CT-ALL Ea-STEP-CT-ALL Ea-STEP-CT-ALL

[Outline]
Step Drive, All-in-One
[Specification]
Open-Loop Step Drive
Motor: Max. NEMA 24
Mode: Homing, CSP, FP
CC-Link IE TSN Class B
All in One
[Manufacturer Name]
FASTECH Co. Ltd
[Station Type]

Output

Error:0 Warning:0 Information:0

2-4. Parameter / Module Information / 0000:RD78G4

- CC-Link IE TSN Configuration : Module PDO Mapping Setting (축별 설정)

등록에 따라 생성됨

PDO Mapping Setting

Link Device Points: 16

PDO Mapping Parameter

Link Device	Index [Hexadecimal]	Sub-Index [Hexadecimal]	Entry Name	Comment	Data Type
RW0000	1002	01	Watchdog counter UL 1		UNSIGNED16
RW0001	6041	00	Statusword		UNSIGNED16
RW0002	6061	00	Modes of operation display		INTEGER8
RW0003	603F	00	Error code		UNSIGNED16
RW0004	6064	00	Position actual value		INTEGER32
RW0005	6064	00	Position actual value		INTEGER32
RW0006	6072	00	Digital Inputs		UNSIGNED32
RW0007	6072	00	Digital Inputs		UNSIGNED32
RW0008					
RW0009					
RW000a					
RW000b					
RW000c					
RW000d					
RW000e					
RW000f					

PDO Mapping Pattern Selection...

OK Cancel

Module List

- CC-Link IE TSN Selection
- Find Module
- My 4
- General CC-Link IE TSN Module
- CC-Link IE TSN Module (Mitsubishi Electr
- Master/Local Module
- Motion Module
- GOT3000 Series

PDO 설정 완료되면 검정색으로 변경됨
<Detail Setting> → <Detail Setting>
반복으로 모든 축 PDO 설정

[Outline]
Step Drive, All-in-One
[Specification]
Open-Loop Step Drive
Motor: Max. NEMA 24
Mode: Homing, CSP, FP
CC-Link IE TSN Class B
All in One
[Manufacturer Name]
FASTECH Co. Ltd
[Station Type]

Network Label

Output

Error:0 Warning:0 Information:0

2-4. Parameter / Module Information / 0000:RD78G4

- CC-Link IE TSN Configuration : Module Setting 반영

The screenshot displays the 'CC-Link IE TSN Configuration' software interface. A red circle highlights the 'Close with Reflecting the Setting' button in the top menu bar. A yellow arrow points from this button to a warning dialog box titled 'MELSOFT GX Works3'. The dialog box contains the text: 'Warning(s) in the CC-Link IE TSN Configuration. Are you sure you want to close the CC-Link IE TSN Configuration window?'. The '예(Y)' (Yes) button is circled in red. The background interface shows a table of module settings and a 'Module List' on the right.

No.	Model Name	STA#	Station Type	RX Setting	RY Setting	RWr Setting	RWw Setting	Parameter Automatic Setting	PDO Mapping Setting	IP Address	Subnet Mask	Default Gateway
0	Host Station	0	Station							192.168.3.253		
1	Ezi-STEP-ALL-CT	1	Station				16	16	<Detail Setting>	192.168.3.17		
2	Ezi-STEP-ALL-CT	2	Station				16	16	<Detail Setting>	192.168.3.18		
3	Ezi-STEP-ALL-CT	3	Station				16	16	<Detail Setting>	192.168.3.19		

등록에 따라 생성됨

Module List

- CC-Link IE TSN Selection
- Find Module
- My 4
- General CC-Link IE TSN Module
- CC-Link IE TSN Module (Mitsubishi Electr
- Master/Local Module
- Motion Module
- GOT3000 Series
- GOT2000 Series
- General-Purpose AC Servo
- General purpose Inverter
- DC Input
- Transistor Output
- I/O Combined
- Analog Input
- Analog Output
- Network Interface Board
- EnergyMeasuringUnit
- Bridge module
- FPGA module
- CC-Link IE TSN Module (FASTECH Co. L
- Closed-loop Step Drive
- Open-loop Step Drive
- Ezi-STEP-CT
- Ezi-STEP-CT-4X
- Ezi-STEP-CT-ALL

[Outline]

Step Drive, All-in-One

[Specification]

Open-Loop Step Drive

Motor: Max. NEMA 24

Mode: Homing, CSP, FP

CC-Link IE TSN Class B

All in One

[Manufacturer Name]

FASTECH Co. Ltd

[Station Type]

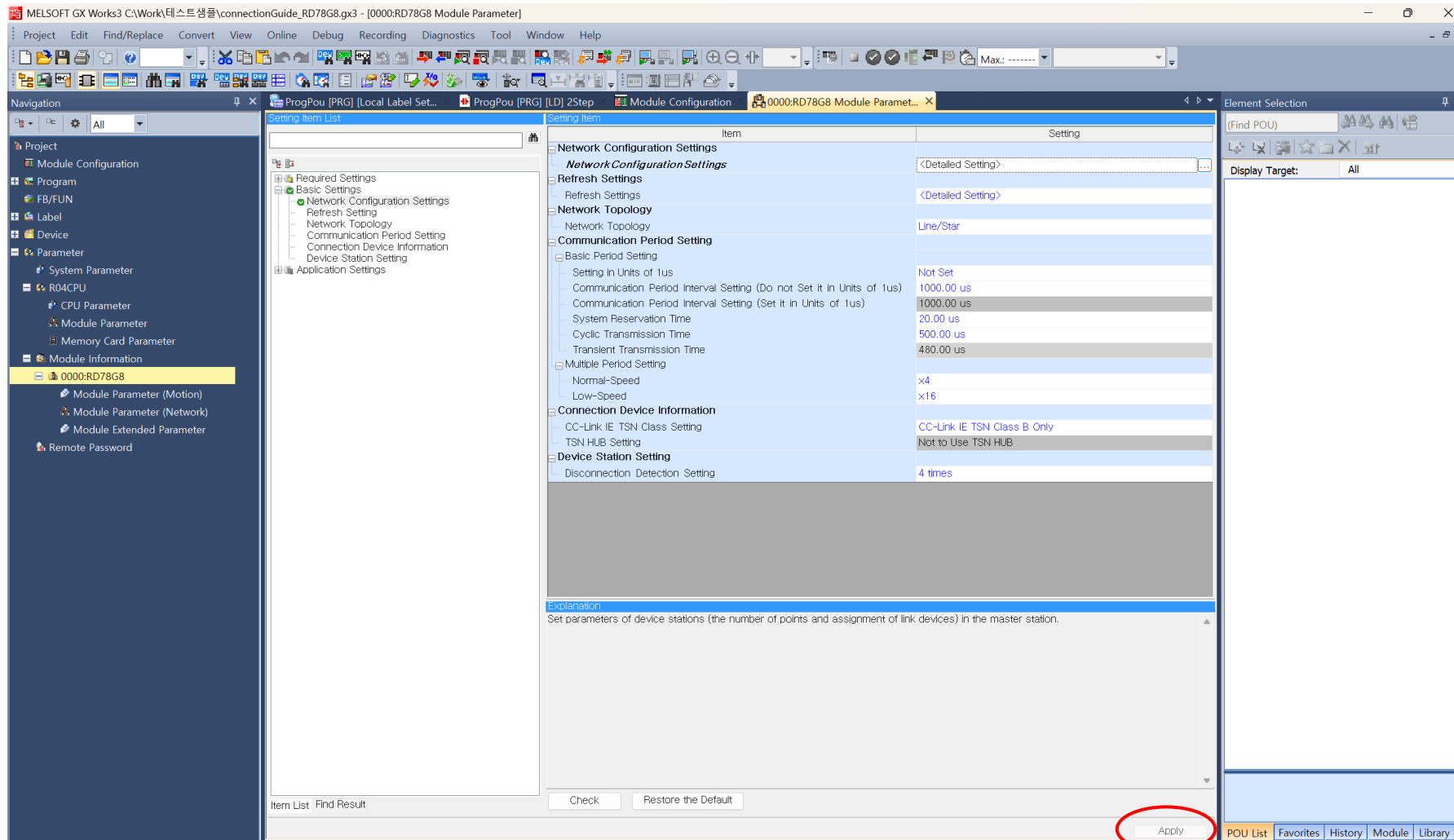
Network Label

Output

Error:0 Warning:0 Information:0

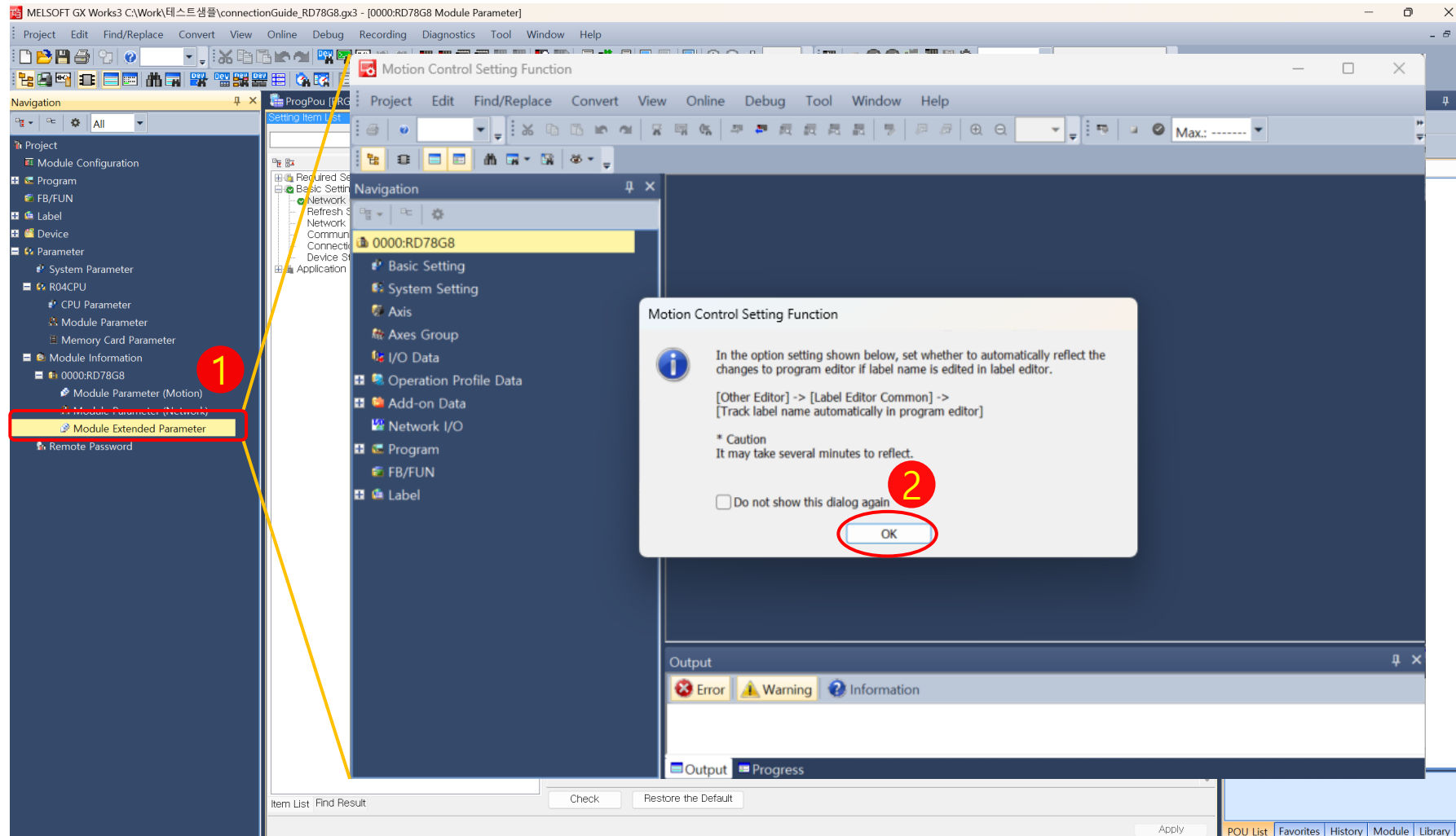
2-4. Parameter / Module Information / 0000:RD78G4

- Network Configuration Settings 적용



2-5. Module Extended Parameter – Motion Control Setting Function

- Module Extended Parameter



2-5. Module Extended Parameter – Motion Control Setting Function

- Axis - Axis0001 생성

마우스 오른쪽 클릭

The screenshot shows the 'Motion Control Setting Function' software interface. The 'Navigation' pane on the left has a tree view with 'Axis' selected. A context menu is open over 'Axis', showing 'Add New Data...' and 'Ins'. A red circle labeled '1' is around the 'Axis' item. A red circle labeled '2' is around the 'Add New Data...' option. A red circle labeled '3' is around the 'OK' button in the 'Station Address Setting' dialog.

New Data Dialog:

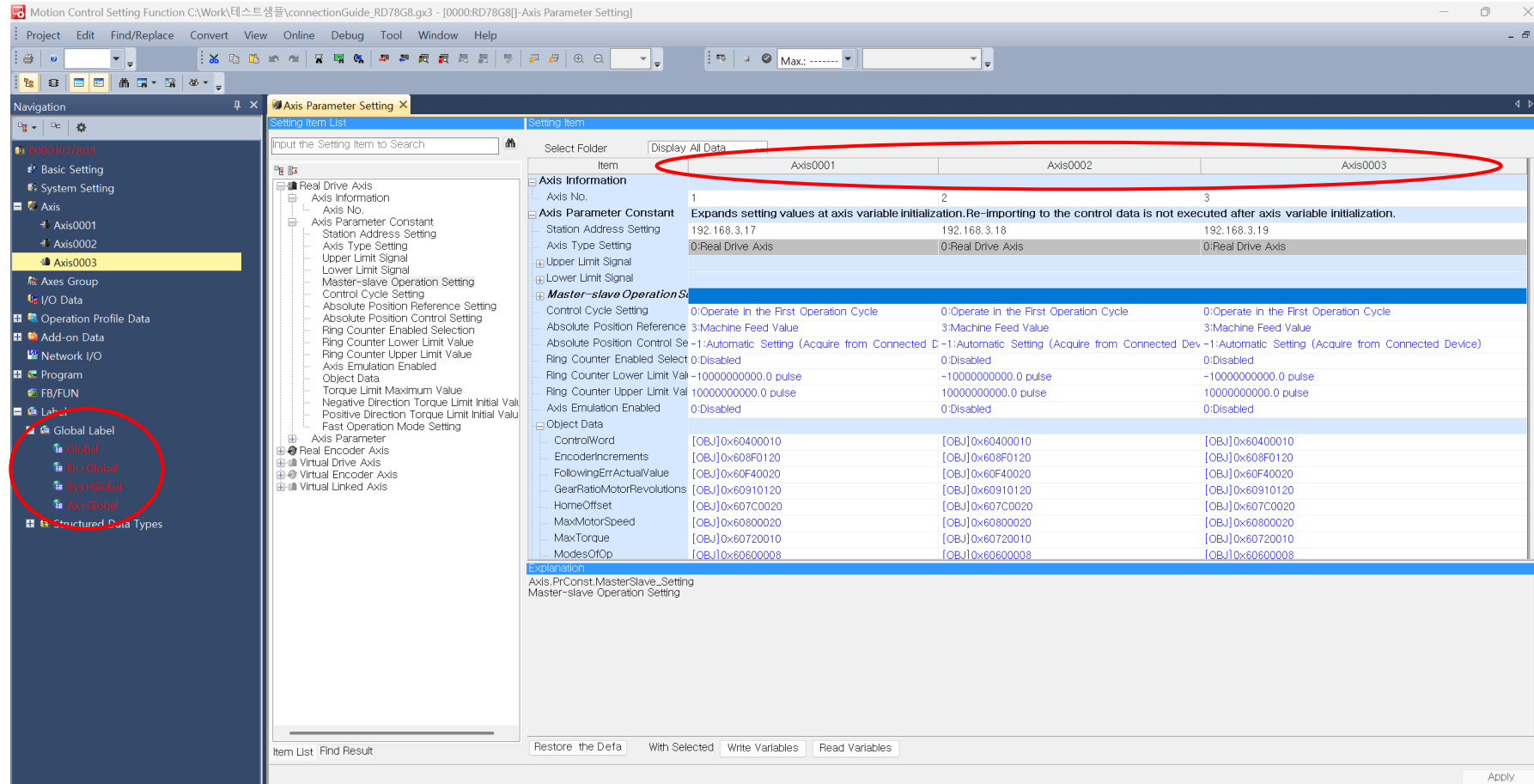
- Basic Setting**
 - Data Type: Axis
 - (Data Name): Axis0001
- Detailed Setting**
 - Axis Information**
 - Axis No.: 1
 - Axis Parameter Constant**
 - Station Address Setting: ...
 - Axis Type Setting: 0:Real Drive Axis
 - Control Cycle Setting: 0:Operate in the First Operation C...

Station Address Setting Dialog:

IP Address	Model Name	Alias
192.168.3.1Ezi-STEP-CT-ALL		
192.168.3.1Ezi-STEP-CT-ALL		
192.168.3.1Ezi-STEP-CT-ALL		

2-5. Module Extended Parameter – Motion Control Setting Function

- Axis - Axis0001, Axis0002, Axis0003 생성 (반복)



2-5. Module Extended Parameter – Motion Control Setting Function

- Axis - Axis0001... - Object Data Setting (Ezi-STEP CC-Link IE TSN ALL Object Data로 설정)

The screenshot shows the 'Axis Parameter Setting' window for Axis0001. The 'Object Data' section is expanded, and the 'ControlWord' parameter is selected. The 'ControlWord' parameter is set to '[OBJ]0x60400010'. The 'Restore the Default' button is highlighted with a red circle labeled '2'. The 'MELSOFT GX Works3' dialog box is open, showing a warning message: 'The specified station address refers to a non-MELSERVO device. Do you want to set to generic default values?'. The '예(Y)' button is highlighted with a red circle labeled '4'. The 'Set default' button is highlighted with a red circle labeled '3'. A yellow callout box labeled 'Ezi-STEP CC-Link IE TSN ALL Object Data' points to the 'Object Data' section. Another yellow callout box labeled 'MELSOFT GX Works3' points to the dialog box.

Ezi-STEP CC-Link IE TSN ALL Object Data

MELSOFT GX Works3

The specified station address refers to a non-MELSERVO device. Do you want to set to generic default values?

Yes: Set to generic default values
No: Do not set to generic default values for MELSERVO

예(Y) 아니요(N) 취소

2-5. Module Extended Parameter – Motion Control Setting Function

- Axis - Axis0001... - Object Data Setting (Ezi-STEP CC-Link IE TSN ALL Object Data로 설정)

The screenshot displays the 'Motion Control Setting Function' software interface. The 'Axis Parameter Setting' window is open, showing the 'Object Data' section for Axis0003. The 'ControlWord' parameter is highlighted, and three red circles are drawn around the '[OBJ]' values for Axis0001, Axis0002, and Axis0003. A yellow callout box points to the first circle with the text '[OBJ] 변경된 내용 확인'.

Item	Axis0001	Axis0002	Axis0003
Ring Counter Lower Limit Value	-10000000000.0 pulse	-10000000000.0 pulse	-10000000000.0 pulse
Ring Counter Upper Limit Value	10000000000.0 pulse	10000000000.0 pulse	10000000000.0 pulse
Axis Emulation Enabled	0:Disabled	0:Disabled	0:Disabled
Object Data			
ControlWord	[OBJ] 0x60400010	[OBJ] 0x60400010	[OBJ] 0x60400010
EncoderIncrements	[OBJ] 0x608F0120	[OBJ] 0x608F0120	[OBJ] 0x608F0120
FollowingErrorActualValue	[OBJ] 0x60F40020	[OBJ] 0x60F40020	[OBJ] 0x60F40020
GearRatioMotorRevolutions			
HomeOffset	[OBJ] 0x607C0020	[OBJ] 0x607C0020	[OBJ] 0x607C0020
MaxMotorSpeed	[OBJ] 0x60800020	[OBJ] 0x60800020	[OBJ] 0x60800020
MaxTorque	[OBJ] 0x60720010	[OBJ] 0x60720010	[OBJ] 0x60720010
ModesOfOp	[OBJ] 0x60600008	[OBJ] 0x60600008	[OBJ] 0x60600008
ModesOfOpDisp	[OBJ] 0x60610008	[OBJ] 0x60610008	[OBJ] 0x60610008
NegativeTorqueLimitValue	[OBJ] 0x60E10010	[OBJ] 0x60E10010	[OBJ] 0x60E10010
Polarity	[OBJ] 0x607E0008	[OBJ] 0x607E0008	[OBJ] 0x607E0008
PosActualValue	[OBJ] 0x60640020	[OBJ] 0x60640020	[OBJ] 0x60640020
PosEncoderResolution	[OBJ] 0x608F0008	[OBJ] 0x608F0008	[OBJ] 0x608F0008
PosEncoderResolutionMot	[OBJ] 0x608F0220	[OBJ] 0x608F0220	[OBJ] 0x608F0220
PositiveTorqueLimitValue	[OBJ] 0x60E00010	[OBJ] 0x60E00010	[OBJ] 0x60E00010
ShaftRevolutions			
SiUnitPos	[OBJ] 0x60A80020	[OBJ] 0x60A80020	[OBJ] 0x60A80020
SiUnitVel	[OBJ] 0x60A90020	[OBJ] 0x60A90020	[OBJ] 0x60A90020
StatusWord	[OBJ] 0x60410010	[OBJ] 0x60410010	[OBJ] 0x60410010
SupportedDriveModes	[OBJ] 0x65020020	[OBJ] 0x65020020	[OBJ] 0x65020020

Explanation
Request the drive unit to switch status.
The setting values depending on the drive unit connected. Check the manual of object data settings.

[OBJ] 변경된 내용 확인

● **Axis – Position Command Unit (기어비 설정) ※ Ezi-STEP ALL 10,000 ppr**



2-5. Module Extended Parameter – Motion Control Setting Function

- Axis – Position Command Unit (기어비 설정) ※ Ezi-STEP ALL 10,000 ppr

Ezi-STEP CC-Link IE TSN ALL Encoder 10,000 pulse/rev

모터 1회전당 이동 거리/각도 설정

Robot or Stage 이동 단위 선택

Item	Axis0001	Axis0002	Axis0003
Acceleration Limit Value	2147483647.0 degree/s ²	2147483647.0 pulse/s ²	2147483647.0 pulse/s ²
Operation Selection at Start Acceleration	-1:Error (Not Started)	-1:Error (Not Started)	-1:Error (Not Started)
Command In-position Width	100.0 degree	100.0 pulse	100.0 pulse
Deceleration Limit Value	2147483647.0 degree/s ²	2147483647.0 pulse/s ²	2147483647.0 pulse/s ²
Driver Unit Conversion Numerator	10000	1	1
Driver Unit Conversion Denominator	360 degree	pulse	1 pulse
Forced Stop Signal			
Homing Required or Not	1:Homing Required	1:Homing Required	1:Homing Required
Jerk Limit Value	2147483647.0 degree/s ³	2147483647.0 pulse/s ³	2147483647.0 pulse/s ³
Operation Setting at Overrun	1:Immediate Stop	1:Immediate Stop	1:Immediate Stop
Start Permission at Homing Uncomplete	0:Disabled	0:Disabled	0:Disabled
Deceleration at Stop	0.0 degree/s ²	0.0 pulse/s ²	0.0 pulse/s ²
Stop Selection at Deceleration to Stop	1:Recreate Deceleration Curve	1:Recreate Deceleration Curve	1:Recreate Deceleration Curve
Stop Selection at Stop Cause Occurrence	3:Alternative Acceleration/Deceleration	3:Alternative Acceleration/Deceleration	3:Alternative Acceleration/Deceleration
Stop Selection at H/W Stroke Limit Error	1:Immediate Stop	1:Immediate Stop	1:Immediate Stop
Process Selection at Servo OFF Correction	0:Ignore	0:Ignore	0:Ignore
Stop Selection at S/W Stroke Limit Error	1:Immediate Stop	1:Immediate Stop	1:Immediate Stop
Driver Command Discard Detection Signal	1:Detection Enabled	1:Detection Enabled	1:Detection Enabled
Stop Signal			
Signal			
Target			
Signal Detection Method	0:Detection at TRUE	0:Detection at TRUE	0:Detection at TRUE
Compensation Time	0.0 s	0.0 s	0.0 s
Filter Time	0.0 s	0.0 s	0.0 s
Software Stroke Limit Lower Value	-10000000000.0 degree	-10000000000.0 pulse	-10000000000.0 pulse
Software Stroke Limit Target	-1:Invalid	-1:Invalid	-1:Invalid
Software Stroke Limit Upper Value	10000000000.0 degree	10000000000.0 pulse	10000000000.0 pulse
Position Command Unit	degree	pulse	pulse
Position Command Unit String			
Velocity Command Unit	U/s	U/s	U/s
Velocity Bias Value	0.0 degree/s	0.0 pulse/s	0.0 pulse/s

Apply

2-5. Module Extended Parameter – Motion Control Setting Function

- Axis – Absolute Position Control Setting : Disable로 설정

Ezi-STEP CC-Link IE TSN ALL은 Disable Absolute Position System으로 선택

Item	Axis0001	Axis0002	Axis0003
Axis Information			
Axis No.	1	2	3
Axis Parameter Constant			
Expands setting values at axis variable initialization. Re-importing to the control data is not executed after axis variable initialization.			
Station Address Setting	192.168.3.17	192.168.3.18	192.168.3.19
Axis Type Setting	0:Real Drive Axis	0:Real Drive Axis	0:Real Drive Axis
Upper Limit Signal			
Lower Limit Signal			
Master-slave Operation Setting	0:Operate in the First Operation Cycle	0:Operate in the First Operation Cycle	0:Operate in the First Operation Cycle
Control Cycle Setting	3:Machine Feed Value	3:Machine Feed Value	3:Machine Feed Value
Absolute Position Reference Setting	0:Disable Absolute Position System	-1:Automatic Setting (Acquire from Connected Device)	-1:Automatic Setting (Acquire from Connected Device)
Ring Counter Enabled Selection	0:Disabled	0:Disabled	0:Disabled
Ring Counter Lower Limit Value	1:Enable Absolute Position System	100000.0 mm	-10000000000.0 mm
Ring Counter Upper Limit Value	-1:Automatic Setting (Acquire from Connected Device)	10000.0 mm	10000000000.0 mm
Axis Emulation Enabled	0:Disabled	0:Disabled	0:Disabled
Object Data			
Torque Limit Maximum Value	1000.0 %	1000.0 %	1000.0 %
Negative Direction Torque Limit Initial	300.0 %	300.0 %	300.0 %
Positive Direction Torque Limit Initial	300.0 %	300.0 %	300.0 %
Fast Operation Mode Setting	0000	0000	0000
Axis Parameter			
Expands initial values at axis variable initialization. Re-importing to the control data is also executed after axis variable initialization.			
Acceleration Limit Value	2147483647.0 degree/s ²	2147483647.0 mm/s ²	2147483647.0 mm/s ²
Operation Selection at Start Acceleration	-1:Error (Not Started)	-1:Error (Not Started)	-1:Error (Not Started)
Width	100.0 degree	100.0 mm	100.0 mm
	2147483647.0 degree/s ²	2147483647.0 mm/s ²	2147483647.0 mm/s ²
Denominator	10000	10000	10000
	360 degree	5 mm	10 mm
Jerk Limit Value	1:Homming Required	1:Homming Required	1:Homming Required
Operation Setting at Overrun	2147483647.0 degree/s ³	2147483647.0 mm/s ³	2147483647.0 mm/s ³
Start Permission at Homming	1:Immediate Stop	1:Immediate Stop	1:Immediate Stop
	0:Flashlight	0:Flashlight	0:Flashlight
Explanation			
Axis.PrConst.PosRestoration_AbsPosEnable			
Restore the Defa With Selected Write Variables Read Variables			
Apply			

Output
Parameter Check Error: 0 Warning: 0 Information CheckWarning: 0
No. Result Data Name Category Content
Error Code

2-5. Module Extended Parameter – Motion Control Setting Function

● Network I/O Setting – 축별 Digital In/Output 설정

The screenshot displays the MELSOFT GX Works3 interface for Network Label Setting. The main table lists three device stations (Ezi-STEP-CT-001, Ezi-STEP-CT-002, and Ezi-STEP-CT-003) with their respective digital input/output settings. Red circles and numbers 1, 2, and 3 highlight key elements:

- 1**: Labeling Target checkboxes for each station.
- 2**: Create Label button at the bottom right.
- 3**: Confirmation dialog box asking "Start creating the label on the basis of the setting content. Are you sure you want to continue?" with Yes (예(Y)) and No (아니요(N)) buttons.

Digital Output 라벨 설정

Digital Input 라벨 설정 - Limit +/-, ORG, Input

Explanation

The I/O data exchanged between the device stations of built-in CC-Link IE TSN and the CPU module by cyclic communication can be registered if "Create Label" is executed, the label selected in "Labeling Target" will be registered to the global label list (NW+Global).

[Caution]

- If "Create Label" is executed, the all labels/structured data types created from this window last time will be deleted and new labels/structured data types will be created.
- The background of "No." in the window will be displayed in yellow for the device for which addition/change exists in the network configuration. "Create Label" again if necessary.
- If "Create Label" is not executed, the edited content in this window will not be saved in the project.

2-5. Module Extended Parameter – Motion Control Setting Function

● Axis – Upper/Lower Limit Signal – Signal Detection Method 설정

Ezi-STEP CC-Link IE TSN ALL +Limit Switch 설정은 Ezi_STEP_CT_001_DigitalInputs.1

Ezi-STEP CC-Link IE TSN ALL -Limit Switch 설정은 Ezi_STEP_CT_001_DigitalInputs.0

주) Ezi_STEP_CT_xxx_DigitalInputs.x 라벨 설정이 안될 경우
1. Network Setting 확인 (27page)

Apply

Parameter Check Error: 0 Warning: 0 Information CheckWarning: 0

No.	Result	Data Name	Category	Content
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
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2-5. Module Extended Parameter – Motion Control Setting Function

- Label – Global Label – Sys+Global

1

2

GX Works3에서 Label을 사용하려면 Enable 지정

Label Name	Data Type	Class	Initial Value	Constant	English(Display Target)	Rem	Public Label	Motion Control Attribute
1	System	SYSTEM	VAR_GLOBAL	<Detailed Settings>	Constant		Enabled	-
2	MotionControl_AdvancedS...	MotionControl_AdvancedSync_SYS...	VAR_GLOBAL	<Detailed Settings>			Disabled	-
3								

Label Name	Data Type	Comment	Initial Value	Public Label
MotionControl_AdvancedSync_System	MotionControl_AdvancedSync_SYST	System Parameter Constant	Disabled	Disabled
ADDON_PARAM	ADDON_PARAM	Add-on MotionControl_AdvancedSyn...	Disabled	Disabled
RamSizeMax	Double Word (Unsigned) Bit String [32]	Maximum RAM Size	2048	Disabled
BackupRamSizeMax	Double Word (Unsigned) Bit String [32]	Maximum Backup RAM Size	16	Disabled
Md	MotionControl_AdvancedSync_SYS...	System Monitor Data	Disabled	Disabled
ADDON_MONI	ADDON_MONI	System Memory Usage	Disabled	Disabled
RamUsage	Double Word (Unsigned) Bit String [32]	RAM Usage	Disabled	Disabled
RamMaxUsage	Double Word (Unsigned) Bit String [32]	RAM Usage Maximum	Disabled	Disabled
BackupRamUsage	Double Word (Unsigned) Bit String [32]	Backup RAM Usage	Disabled	Disabled
BackupRamMaxUsage	Double Word (Unsigned) Bit String [32]	Backup RAM Usage Maximum	Disabled	Disabled

Extd Dspl

Progress

Assigning global label...

Error: 0, Warning: 0

===== Rebuild All Ends Error: 0, Warning: 0, End Time: 2026/01/16 19:49:54, Processing Time (Seconds): 5.475 =====

----- Rebuild All/Parameter Check Starts Start Time: 2026/01/16 19:50:25 -----

--- Start checking: Target: Basic Setting ---

Checking Basic Setting...

--- Start checking: Target: System Setting ---

Checking System Setting...

--- Start checking: Target: Axis ---

Checking Axis...

--- Start checking: Target: Operation Profile Data ---

Checking Operation Profile Data...

--- Start checking: Target: I/O Data ---

Checking I/O Data...

--- Start checking: Target: Advanced Synchronous Control ---

===== Rebuild All/Parameter Check Ends Error: 0, Warning: 0, End Time: 2026/01/16 19:50:29, Processing Time: 4 Seconds =====

2-5. Module Extended Parameter – Motion Control Setting Function

- Label – Global Label – Ax+Global

1

2

GX Works3에서 Label을 사용하려면 Enable 지정

Label Name	Data Type	Class	Initial Value	Constant	English(Display Target)	Rem
1 Axis0001	AXIS_REAL	VAR_GLOBAL	<Detailed Settings>			
2 Axis0002	AXIS_REAL	VAR_GLOBAL	<Detailed Settings>			
3 Axis0003	AXIS_REAL	VAR_GLOBAL	<Detailed Settings>			
4						

Label Name	Data Type	Comment	Initial Value	Public Label
Axis0003	AXIS_REAL			Enabled
AxisRef	AXIS_REF	Axis Information		Enabled
AxisNo	Word [Unsigned/Bit String [16-bit]]	Axis No.	3	Enabled
StartIO	Word [Unsigned/Bit String [16-bit]]	IO Number	0	Enabled
PrConst	AXIS_REAL_PRM_CONST	Axis Parameter Constant		Disabled
AddressOfStation	String [Unicode](S3)	Station Address Setting	192.168	Disabled
AxisType	Word [Signed]	Axis Type Setting	0	Disabled
HasStrokeLimit_FlxSignal	SIGNAL_SELECT	Upper Limit Signal		Disabled
Source	TARGET_REF	Signal		Disabled
StartIO	Word [Unsigned/Bit String [16-bit]]	IO Number	0	Disabled
Target	String [Unicode](S3)	Target		Disabled

Extd Dspl

Progress

Assigning global label...

Error: 0, Warning: 0

==== Rebuild All/Parameter Check Starts Start Time: 2026/01/16 19:49:54, Processing Time (Seconds): 5.475 =====

--- Start checking: Target: Basic Setting ---

Checking Basic Setting...

--- Start checking: Target: System Setting ---

Checking System Setting...

--- Start checking: Target: Axis ---

Checking Axis...

--- Start checking: Target: Operation Profile Data ---

Checking Operation Profile Data...

--- Start checking: Target: I/O Data ---

Checking I/O Data...

--- Start checking: Target: Advanced Synchronous Control ---

==== Rebuild All/Parameter Check Ends Error: 0, Warning: 0, End Time: 2026/01/16 19:50:29, Processing Time: 4 Seconds =====

2-5. Module Extended Parameter – Motion Control Setting Function

- Label – Global Label – Sys+Global

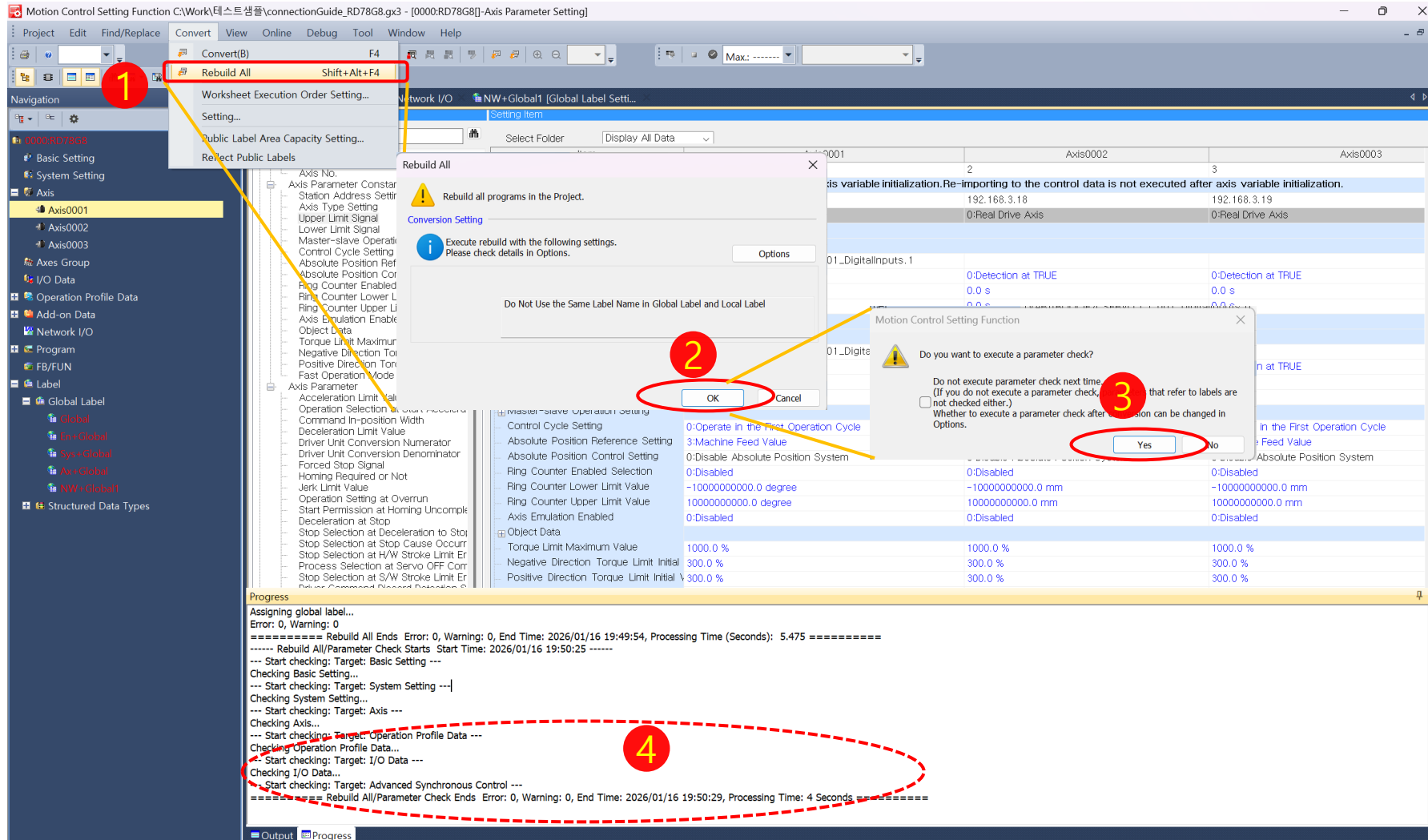
The screenshot displays the 'Global Label Setting' window in GX Works3. The left sidebar shows the project tree with 'NW+Global1' selected under the 'Label' category. The main table lists parameters for 'NW+Global1'. A red circle highlights the 'Public Label' column, which contains 'Enabled' for all listed parameters. A yellow callout box points to this column with the text: 'GX Works3에서 Label을 사용하려면 Enable 지정'.

Label Name	Data Type	Class	Initial Value	Constant	ReadWrite	English(Display Target)	Rem	Public Label	Motion Control Attribute
1 Es_STEP_CT_001_Ph	Double Word (Unsigned) Bit String B	VAR_GLOBAL			RWvS			Enabled	WRITE (+ Motion) RWv
2 Es_STEP_CT_001_Dig	Double Word (Unsigned) Bit String B	VAR_GLOBAL			RWvS			Enabled	READ (+ Motion) RWv
3 Es_STEP_CT_002_Ph	Double Word (Unsigned) Bit String B	VAR_GLOBAL			RWvS			Enabled	WRITE (+ Motion) RWv
4 Es_STEP_CT_002_Dig	Double Word (Unsigned) Bit String B	VAR_GLOBAL			RWvS			Enabled	READ (+ Motion) RWv
5 Es_STEP_CT_003_Ph	Double Word (Unsigned) Bit String B	VAR_GLOBAL			RWvS			Enabled	WRITE (+ Motion) RWv
6 Es_STEP_CT_003_Dig	Double Word (Unsigned) Bit String B	VAR_GLOBAL			RWvS			Enabled	READ (+ Motion) RWv
7									

Progress
Assigning global label...
Error: 0, Warning: 0
===== Rebuild All Ends Error: 0, Warning: 0, End Time: 2026/01/16 19:49:54, Processing Time (Seconds): 5.475 =====
----- Rebuild All/Parameter Check Starts Start Time: 2026/01/16 19:50:25 -----
--- Start checking: Target: Basic Setting ---
Checking Basic Setting...
--- Start checking: Target: System Setting ---
Checking System Setting...
--- Start checking: Target: Axis ---
Checking Axis...
--- Start checking: Target: Operation Profile Data ---
Checking Operation Profile Data...
--- Start checking: Target: I/O Data ---
Checking I/O Data...
--- Start checking: Target: Advanced Synchronous Control ---
===== Rebuild All/Parameter Check Ends Error: 0, Warning: 0, End Time: 2026/01/16 19:50:29, Processing Time: 4 Seconds =====

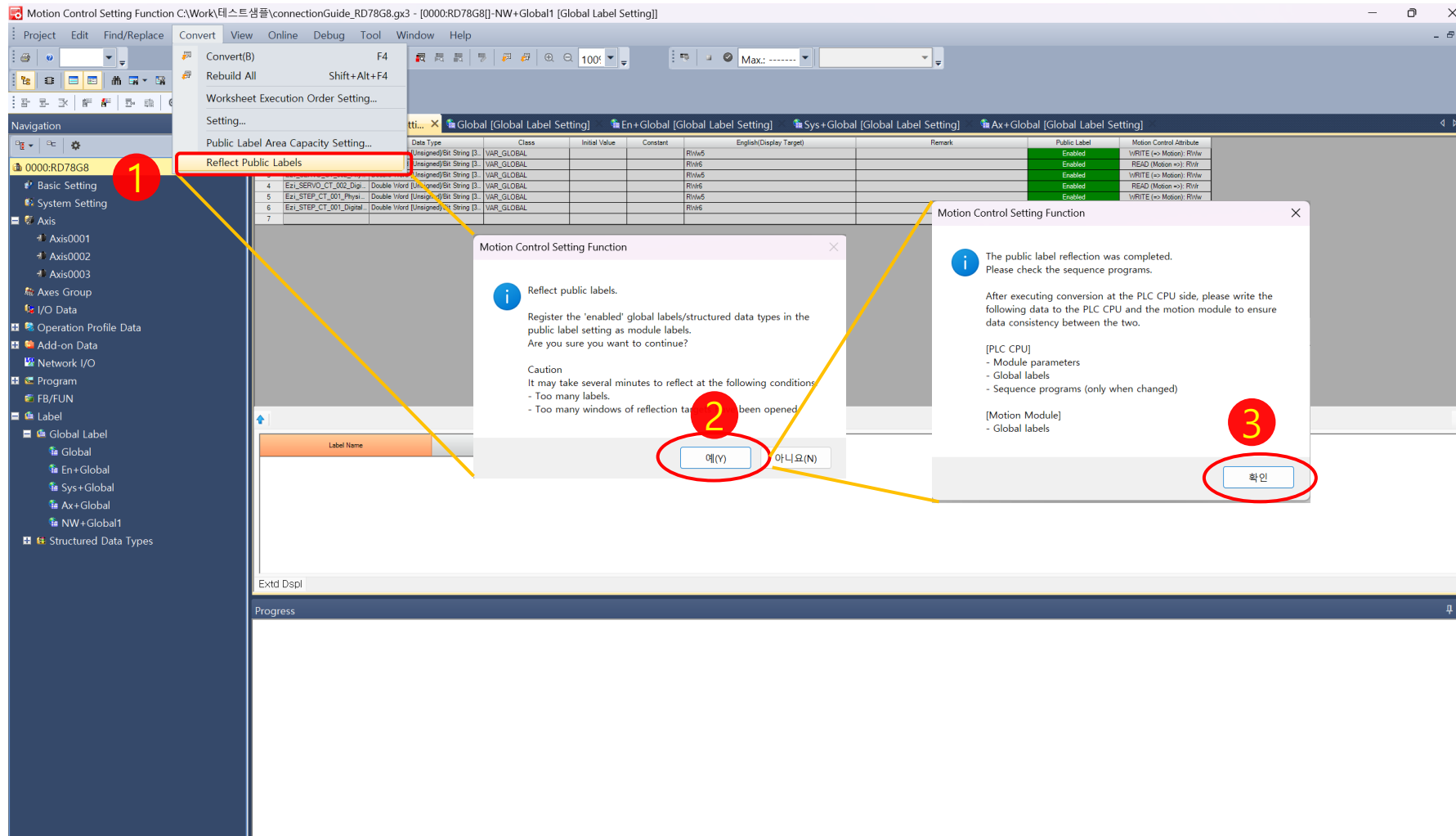
2-5. Module Extended Parameter – Motion Control Setting Function

- Convert – Rebuild All → Parameter Check



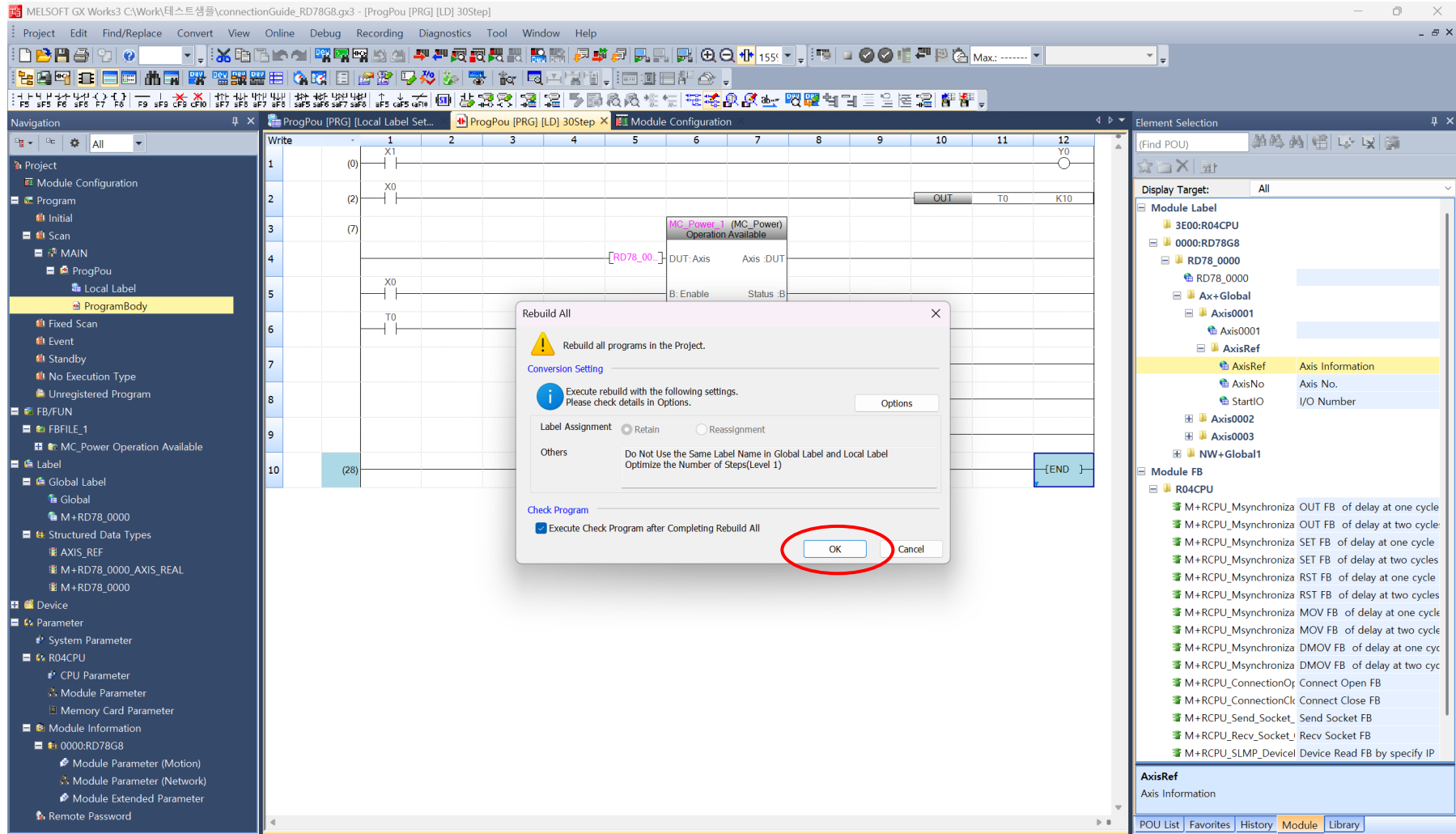
2-5. Module Extended Parameter – Motion Control Setting Function

● Reflect Public Labels



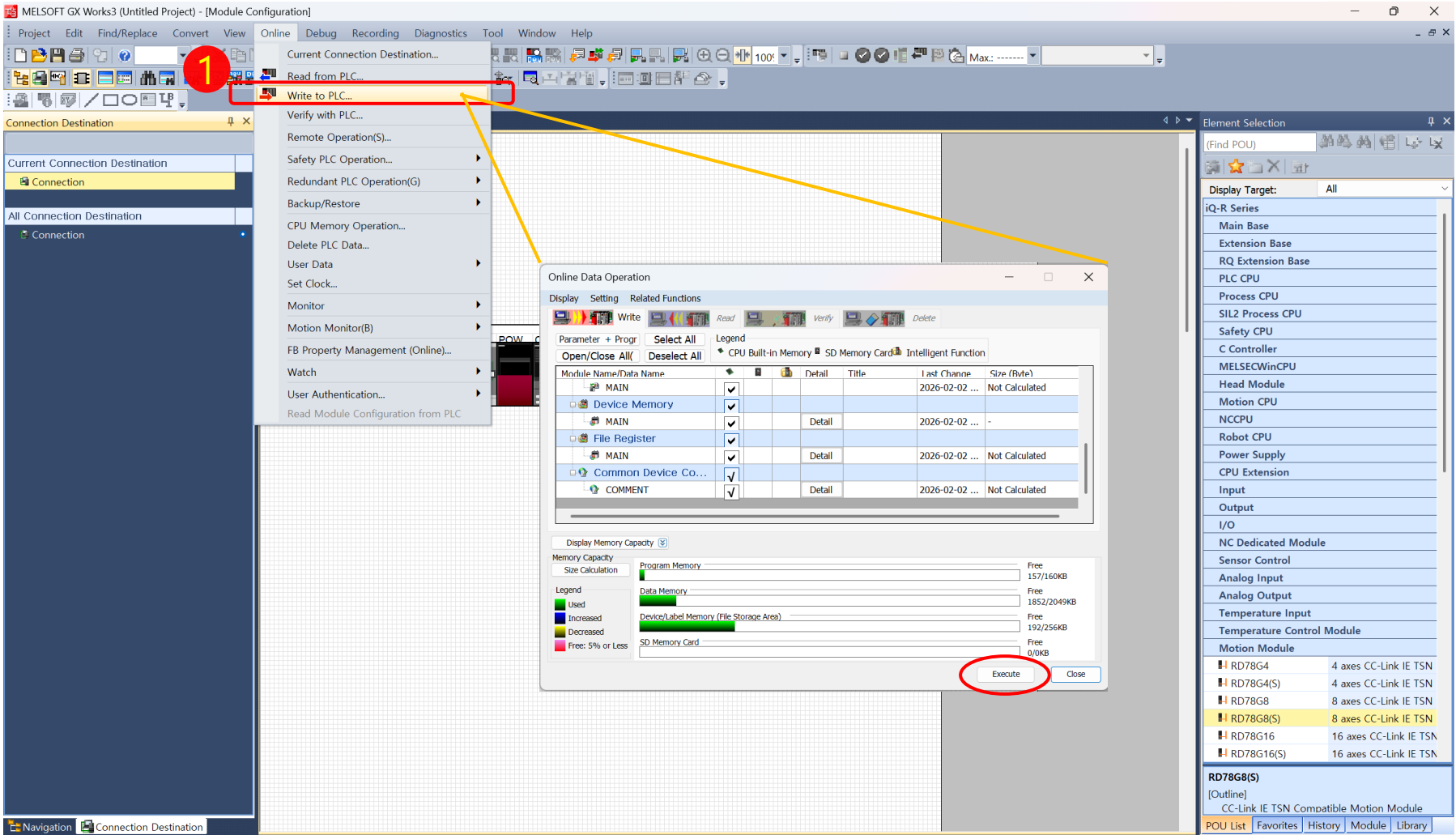
2-6. Convert

- Convert – Rebuild All



2-7. Write to PLC

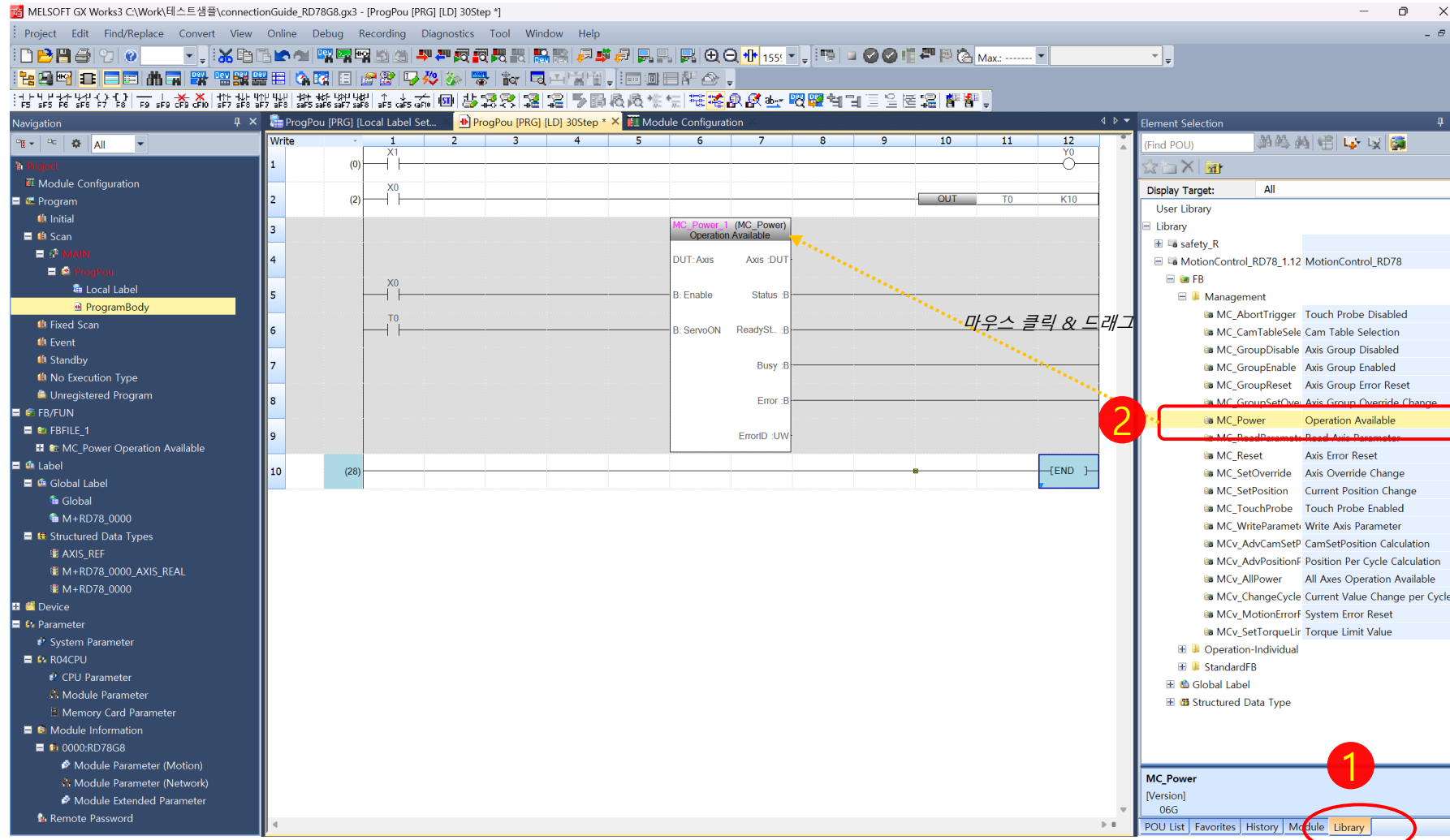
- Online Data Operation



3. Program 따라 하기

3-1. Motion 제어 명령어 살펴보기

● Motion Control Function/Function Block 명령어 – Element Selection - Library



● Ezi-SERVO CC-Link IE TSN Enable/SERVO ON Program



3-3. [Ladder] Ezi-STEP 원점복귀 방법 지정

- 원점복귀 방법 지정하기 (MC_WriteParameter, 33: Homing index pu

원점복귀 방법은 Homing method(6098h)에 설정한 값에 따라 다음과 같이 분류됩니다.

설정값	내용
1	Homing on negative limit switch and index pulse
2	Homing on positive limit switch and index pulse
7	Homing on home switch (positive direction, negative edge) and index pulse
10	Homing on home switch (positive direction, positive edge) and index pulse
11	Homing on home switch (negative direction, positive edge) and index pulse
14	Homing on home switch (negative direction, negative edge) and index pulse
17	Homing on negative limit switch
18	Homing on positive limit switch
24	Homing on home switch (positive direction, negative edge)
25	Homing on home switch (positive direction, positive edge)
28	Homing on home switch (negative direction, positive edge)
29	Homing on home switch (negative direction, negative edge)
33	Homing index pulse (negative direction)
34	Homing index pulse (positive direction)
35	Set the current position origin
37	Set the current position origin and reset current position
-3	Homing on negative mechanical limit
-4	Homing on positive mechanical limit
-5	Homing on negative mechanical limit and index pulse
-6	Homing on positive mechanical limit and index pulse

MELSOFT GX Works3 C:\Work\테스트샘플\connectionGuide.gx3 - [ProgPou [PRG] [LD] (Read Only) 34Byte]

Navigation: Project, Module Configuration, Program, Initial, Scan, MAIN, ProgPou, Local Label, ProgramBody, Fixed Scan, Event, Standby, No Execution Type, Unregistered Program, FB/FUN, Label, Device, Parameter, System Parameter, MXR300-16, CPU Parameter, Module Parameter (Common Setting), Module Parameter (Port 1/2: CC-Link), Module Parameter (CC-Link IE TSN), Network Label Setting, Module Parameter (Port 3: Ethernet), Memory Card Parameter, Add-on Parameter, Module Information, Motion Setting, Motion System Setting, Axis, Axis0001, Axis0002, Axis0003, Axes Group, Motion I/O Data, Operation Profile Data

Read Mntr: 1 bAx1SrvEnbl, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11

3 B: Enable Status: B

6 Error: B

7 ErrorID: UW

8 SM400

9 bAxParamStart bAx1ParamD

10 bAx1WParam

11 bAx1WParam

12 MC_WriteParameter_1 (MC_...

13 DUT: Axis Axis: DUT

14 B: Execute Done: B

15 UD: Param... Busy: B

16 L: Value Error: B

17 W: Execution... ErrorID: UW

18 UD: Options SDOErr: UD

19 SDOStat: UW

20 (33) [END]

FB : MC_WriteParameter

원점복귀 파라미터 주소 : H60980008
원점복귀 방법 : 35 (Set the current position origin)

Comparison

Time Data Type

Single Numeric Variable

Selection

String

Bit Shift

Edge Detection

Counter

Timer

Bistable

Motion Control Function/Function Block

Administrative

MC_AbortTrigger Touch Probe Disabled

MC_CamTableSelect Cam Table Selection

MC_DigitalCamSwitch Outputs the digital ca

MC_GroupDisable Axes Group Disabled

MC_GroupEnable Axes Group Enabled

MC_GroupReset Axes Group Error Resu

MC_GroupSetOverri Axes Group Override

MC_Power Operation Available

MC_ReadParameter Parameter Read

MC_Reset Axis Error Reset

MC_SetOverride Override Value Setting

MC_SetPosition Current Position Chan

MC_TouchProbe Touch Probe Enabled

MC_WriteParameter Parameter Write

MC_WriteParameter

[Version]

00A

POU List Favorites History Module Library

3-4. [Ladder] Ezi-STEP 원점복귀 실행

- 원점복귀 실행 (MC_Home)

The screenshot displays the MELSOFT GX Works3 software interface for editing a ladder logic program. The main window shows a ladder logic diagram for the MC_Home (Home) operation, which is highlighted with a yellow dashed box. The diagram includes the following components:

- MC_WriteParameter_1 (MC_...)**: A function block at the top of the ladder.
- Axis0001.A**: A variable used in the ladder logic.
- bAx1WParam**: A variable used in the ladder logic.
- UD: Param...**: A variable used in the ladder logic.
- L: Value**: A variable used in the ladder logic.
- W: Execution...**: A variable used in the ladder logic.
- UD: Options**: A variable used in the ladder logic.
- SDOErr...**: A variable used in the ladder logic.
- SDOStat...**: A variable used in the ladder logic.
- bAx1HomeSL**: A variable used in the ladder logic.
- bAx1HomeDo**: A variable used in the ladder logic.
- bAx1Home**: A variable used in the ladder logic.
- MC_Home_1 (MC_Home)**: A function block at the bottom of the ladder.
- Axis0001.A**: A variable used in the ladder logic.
- UD: Axis**: A variable used in the ladder logic.
- B: Execute**: A variable used in the ladder logic.
- L: Position**: A variable used in the ladder logic.
- DUT: AbsSwit...**: A variable used in the ladder logic.
- UD: Options**: A variable used in the ladder logic.
- Command...**: A variable used in the ladder logic.
- Error B**: A variable used in the ladder logic.
- ErrorID**: A variable used in the ladder logic.

The right-hand pane shows the "Element Selection" dialog, which lists various function blocks and variables. The "MC_Home" function block is selected, and its parameters are displayed in the "MC_Home" section. The parameters include:

- Version: 00A
- POU List: Favorites, History, Module, Library

3-5. [Ladder] Ezi-STEP 이동 동작 실행

- 이동 동작 실행 (MC_MoveAbsolute)

임의 설정 이동 Position

- bAx1PosPos1 ON → 3600.0
- bAx1PosPos1 ON → 0.0
- ※ 3,600 – 10회전

The screenshot shows the MELSOFT GX Works3 interface with a ladder logic program for MC_MoveAbsolute. The program is organized into steps (1-12) and includes various logic elements such as bAx1Pos1, bAx1Pos2, bAx1Run, and bAx1MoveDone. A red circle highlights the EDMOV instruction in step 11, which is set to 3600.0 and edAx1Pos1. A yellow callout box provides additional information about the position setting.

MC_MoveAbsolute_1 (MC_M...)

Parameter	Value	Unit	Comment
DUT: Axis	Axis: DUT		
B: Execute	Done	B	
B: Continuou...	Busy	B	
L: Position	Active	B	
L: Velocity	Command...	B	
L: Accelerati...	Error	B	
L: Decelerati...	ErrorID	UD	
L: Jerk			
W: Direction	K3		
W: BufferMo...			
UD: Options			

MC_MoveAbsolute

[Version]

00A

POU List Favorites History Module Library

3-6. [Ladder] Ezi-STEP DIO 동작 실행

- Digital Input, Output 동작 실행

The screenshot displays the MELSOFT GX Works3 interface with a ladder logic program for Ezi-STEP DIO operation. The program is titled "MoveProgram [PRG] [LD] 57Byte". The left sidebar shows the project structure, including "Program", "Initial", "Scan", "MAIN", "ProgPou", "Local Label", "ProgramBody", "Fixed Scan", "Event", "Standby", "No Execution Type", "Unregistered Program", "FB/FUN", "Label", "Device", "Parameter", "System Parameter", "MXR300-16", "CPU Parameter", "Module Parameter (Common Setting)", "Module Parameter (Port 1/2: CC-Link)", "Module Parameter (CC-Link IE TSN)", "Network Label Setting", "Module Parameter (Port 3: Ethernet)", "Memory Card Parameter", "Add-on Parameter", "Module Information", "Motion Setting", "Motion System Setting", and "Axis".

The main workspace shows a ladder logic program with the following steps:

- Step 13: L: Decelerati... ErrorID :UW
- Step 14: L: Jerk
- Step 15: W: Direction
- Step 16: W: BufferMode
- Step 17: UD: Options
- Step 18: DMOV Ezi_SERVO... D0
- Step 19: bAx1In[0]
- Step 20: bAx1In[1]
- Step 21: bAx1In[2]
- Step 22: bAx1In[3]
- Step 23: bAx1In[4]
- Step 24: bAx1In[5]
- Step 25: D3.1
- Step 26: D3.2
- Step 27: D3.3
- Step 28: D3.4
- Step 29: D3.5
- Step 30: DMOV D2 Ezi_SERVO...

Two callouts highlight specific parts of the program:

- Ezi_STEP_CT_001_DigitalInputs**: Points to the digital input instructions (bAx1In[0] to bAx1In[5]).
- Ezi_STEP_CT_001_PhysicalOutputs**: Points to the physical output instructions (D3.1 to D3.5).

The right sidebar shows the "Element Selection" panel with the following categories:

- File operation instructions
- CC-Link IE TSN Network module
- Add-on instructions
- Standard Function/Function Block
- Bit Type Boolean
- Type Conversion
- Arithmetic Operation
- Comparison
- Time Data Type
- Single Numeric Variable
- Selection
- String
- Bit Shift
- Edge Detection
- Counter
- Timer
- Bistable
- Motion Control Function/Function Block
- Administrative
- Motion - Individual
- MC_CamIn Cam Operation Start
- MC_CombineAxes Addition/Subtraction I
- MC_GearIn Gear Operation Start
- MC_MoveAbsolute Absolute Value Positic
- MC_MoveAbsolute
- [Version]
- 00A
- POU List Favorites History Module Library

3-6. [Ladder] Ezi-STEP DIO 동작 실행 : 맵 참조

- Digital Inputs

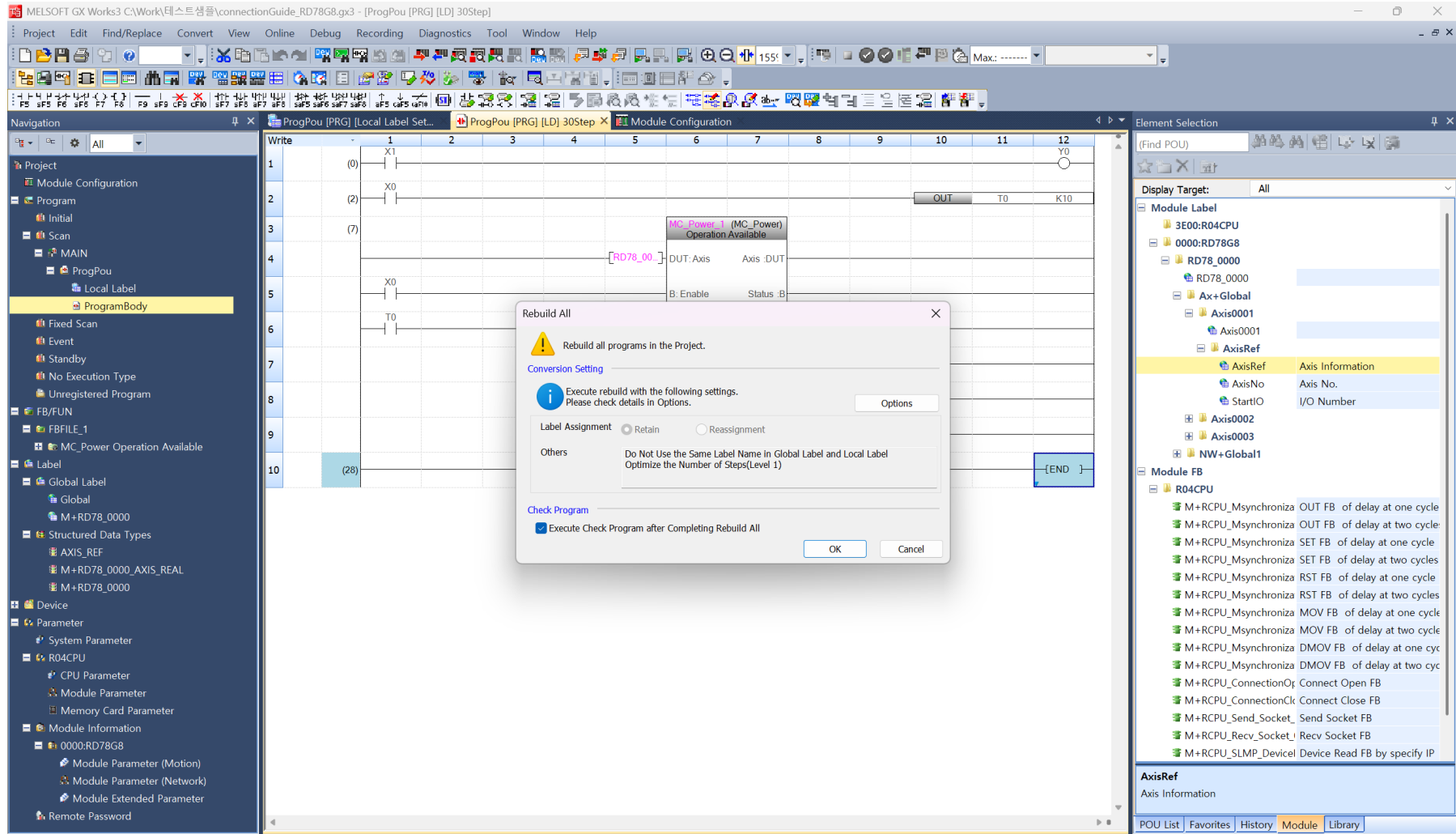
비트 31	비트 30	비트 29	비트 28	비트 27	비트 26	비트 25	비트 24
-	Motor Power	TQOFF2	TQOFF1	-	-	User input 6	User input 5
비트 23	비트 22	비트 21	비트 20	비트 19	비트 18	비트 17	비트 16
User input 4	User input 3	User input 2	User input 1	Reserved	Reserved	Reserved	
비트 15	비트 14	비트 13	비트 12	비트 11	비트 10	비트 9	비트 8
-	-	-	-	-	-	-	-
비트 7	비트 6	비트 5	비트 4	비트 3	비트 2	비트 1	비트 0
-	-	-	-	-	Origin switch	Positive limit switch	Negative limit switch

- Physical Outputs

비트 31	비트 30	비트 29	비트 28	비트 27	비트 26	비트 25	비트 24
-	-	-	-	-	-	-	-
비트 23	비트 22	비트 21	비트 20	비트 19	비트 18	비트 17	비트 16
-	-	-	User output 5	User output 4	User output 3	User output 2	User output 1
비트 15	비트 14	비트 13	비트 12	비트 11	비트 10	비트 9	비트 8
-	-	-	-	-	-	-	-
비트 7	비트 6	비트 5	비트 4	비트 3	비트 2	비트 1	비트 0
-	-	-	-	-	-	-	Set brake

3-7. [Ladder] Convert

- Convert – Rebuild All



부 록

[동작 확인] Axis Monitor

- 각 축의 상태, 위치, 원점 복귀, Error 등을 모니터

Axis Monitor (CPU (PLC No. 1) Start I/O No. 3E00)

Display Selection: Upper Pane
Monitor Type: Real Drive Axis
Monitor Item Selection
Monitor Axis Selection

Font Size: 9pt

Display Selection: Lower Pane
Monitor Type: Real Drive Axis
Monitor Item Selection
Monitor Axis Selection

	Axis #1	Axis #2	Axis #3	Axis #4	Axis #5
Axis Name	Axis0001	Axis0002	Axis0003	Axis0004	Axis0005
Axis Status	4:Standstill	4:Standstill	4:Standstill	4:Standstill	4:Standstill
Control Cycle	1	1	1	1	1
Position Command Unit Display	degree	degree	degree	degree	degree
Velocity Command Unit Display	degree/s	degree/s	degree/s	degree/s	degree/s
Set Position	0.10058283805847 d...	0.0 degree	0.0 degree	0.0 degree	0.0 degree
Actual Position	0.1003303527832 de...	0.0 degree	0.0 degree	0.0 degree	0.0 degree
Commanded Position	0.0 degree	0.0 degree	0.0 degree	0.0 degree	0.0 degree
Set Velocity	0.0 degree/s	0.0 degree/s	0.0 degree/s	0.0 degree/s	0.0 degree/s
Actual Velocity	-0.31650066375732 d...	0.0 degree/s	0.0 degree/s	0.0 degree/s	0.0 degree/s
Commanded Velocity	0.0 degree/s	0.0 degree/s	0.0 degree/s	0.0 degree/s	0.0 degree/s
Negative Direction Velocity Limit Value	2500000000.0 degree/s	2500000000.0 degree/s	2500000000.0 degree/s	2500000000.0 degree/s	2500000000.0 degree/s
Positive Direction Velocity Limit Value	2500000000.0 degree/s	2500000000.0 degree/s	2500000000.0 degree/s	2500000000.0 degree/s	2500000000.0 degree/s
Automatically Decelerating Command In-position	FALSE	FALSE	FALSE	FALSE	FALSE
Negative Direction Torque Limit Value	300.0 %	300.0 %	300.0 %	300.0 %	300.0 %
Positive Direction Torque Limit Value	300.0 %	300.0 %	300.0 %	300.0 %	300.0 %
Execution Profile ID No.	0	0	0	0	0
Homing Completed	FALSE	FALSE	FALSE	FALSE	FALSE
Homing Request	TRUE	TRUE	TRUE	TRUE	TRUE
Start Permission at Homing Uncompleted	FALSE	FALSE	FALSE	FALSE	FALSE
Upper Limit Signal Status	FALSE	FALSE	FALSE	FALSE	FALSE
Lower Limit Signal Status	FALSE	FALSE	FALSE	FALSE	FALSE
Forced Stop Cancelling	TRUE	TRUE	TRUE	TRUE	TRUE
Axis Error Detection	FALSE	FALSE	FALSE	FALSE	FALSE
Axis Error Code	H0000	H0000	H0000	H0000	H0000
Axis Warning Detection	FALSE	FALSE	FALSE	FALSE	FALSE
Axis Warning Code	H0000	H0000	H0000	H0000	H0000
Driver Ready On Status	TRUE	TRUE	TRUE	TRUE	TRUE
Driver Servo On Status	TRUE	TRUE	TRUE	TRUE	TRUE
Driver Status	6:Operation Enable	6:Operation Enable	6:Operation Enable	6:Operation Enable	6:Operation Enable
Drive Unit Error Detection	FALSE	FALSE	FALSE	FALSE	FALSE
Drive Unit Error Code	H0000	H0000	H0000	H0000	H0000
Drive Unit Error Detail Code	H0000	H0000	H0000	H0000	H0000

Motion Common Monitor

Monitor Item Selection

- Ready
- Synchronization flag
- Operation Cycle Monitor[1].Processing Time: 41000 ns
- Operation Cycle Monitor[1].Maximum Processing Time: 69960 ns
- Operation Cycle Monitor[1].Setting Cycle: 2000000 ns
- Operation Cycle Monitor[1].Cycle Over
- Operation Cycle Monitor[2].Processing Time: 36800 ns
- Operation Cycle Monitor[2].Maximum Processing Time: 73120 ns
- Operation Cycle Monitor[2].Setting Cycle: 8000000 ns
- Operation Cycle Monitor[2].Cycle Over
- Operation Cycle Monitor[3].Processing Time: 44440 ns
- Operation Cycle Monitor[3].Maximum Processing Time: 95960 ns
- Operation Cycle Monitor[3].Setting Cycle: 32000000 ns
- Operation Cycle Monitor[3].Cycle Over
- Forced Stop Cancelling
- Motion Area System Error Detection
- Latest Motion Area System Error Code: H0000
- Motion Area System Warning Detection
- Latest Motion Area System Warning Code: H0000

[Version] 00A
POU List Favorites History Module Library

[동작 확인] 원점복귀 방법 변경

- 모션제어 FB을 사용하여 원점복귀 방식 변경 가능

- ① ParameterNumber 지정 : H60980008
- ② Value(Homing Method) 지정 : 33.0
- ③ ExecutionMode : TRUE (쓰기)
- ④ Done : TRUE가 됨

원점복귀 방법은 Homing method(6098h)에 설정한 값에 따라 다음과 같이 분류됩니다.

설정값	내용
1	Homing on negative limit switch and index pulse
2	Homing on positive limit switch and index pulse
7	Homing on home switch (positive direction, negative edge) and index pulse
10	Homing on home switch (positive direction, positive edge) and index pulse
11	Homing on home switch (negative direction, positive edge) and index pulse
14	Homing on home switch (negative direction, negative edge) and index pulse
17	Homing on negative limit switch
18	Homing on positive limit switch
24	Homing on home switch (positive direction, negative edge)
25	Homing on home switch (positive direction, positive edge)
28	Homing on home switch (negative direction, positive edge)
29	Homing on home switch (negative direction, negative edge)
33	Homing index pulse (negative direction)
34	Homing index pulse (positive direction)
35	Set the current position origin
37	Set the current position origin and reset current position
-3	Homing on negative mechanical limit
-4	Homing on positive mechanical limit
-5	Homing on negative mechanical limit and index pulse
-6	Homing on positive mechanical limit and index pulse

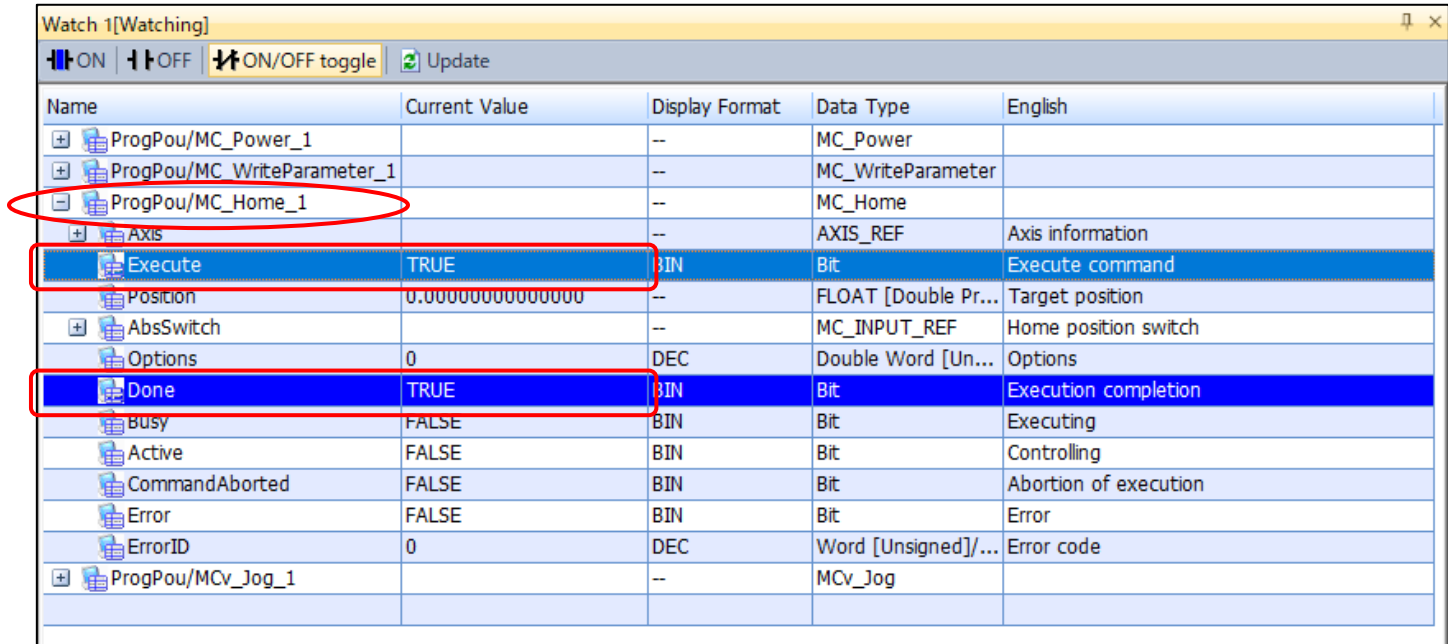
Watch 1[Watching]				
ON OFF ON/OFF toggle Update				
Name	Current Value	Display Format	Data Type	English
ProgPou/MC_Power_1		--	MC_Power	
ProgPou/MC_WriteParameter_1		--	MC_WriteParameter	
Axis		--	AXIS_REF	Axis information
Execute	TRUE	BIN	Bit	Execute command
ParameterNumber	H60980008	HEX	Word [Unsigned]	Setting value
Value	37.00000000000000	BIN	Double Word [Signed]	Setting value
ExecutionMode	0	DEC	Word [Signed]	Execution mode
Options	0	DEC	Double Word [Unsigned]	Options
Done	TRUE	BIN	Bit	Execution completion
Busy	FALSE	BIN	Bit	Executing
Error	FALSE	BIN	Bit	Error
ErrorID	H0000	HEX	Word [Unsigned]	Error code
SDOErrorID	H00000000	HEX	Double Word [Unsigned]	Transient error code
SDOStatus	1	DEC	Word [Unsigned]	SDO transfer status
ProgPou/MC_Home_1		--	MC_Home	
ProgPou/MCv_Jog_1		--	MCv_Jog	

표시 형식 : HEX 선택

[동작 확인] 원점복귀

- 모션제어 FB을 사용하여 원점복귀 실행

- ① Execute → TRUE (쓰기)
- ② Done → TRUE가 됨



Name	Current Value	Display Format	Data Type	English
ProgPou/MC_Power_1		--	MC_Power	
ProgPou/MC_WriteParameter_1		--	MC_WriteParameter	
ProgPou/MC_Home_1		--	MC_Home	
Axis		--	AXIS_REF	Axis information
Execute	TRUE	BIN	Bit	Execute command
Position	0.0000000000000000	--	FLOAT [Double Pr...	Target position
AbsSwitch		--	MC_INPUT_REF	Home position switch
Options	0	DEC	Double Word [Un...	Options
Done	TRUE	BIN	Bit	Execution completion
Busy	FALSE	BIN	Bit	Executing
Active	FALSE	BIN	Bit	Controlling
CommandAborted	FALSE	BIN	Bit	Abortion of execution
Error	FALSE	BIN	Bit	Error
ErrorID	0	DEC	Word [Unsigned]/...	Error code
ProgPou/MCv_Jog_1		--	MCv_Jog	

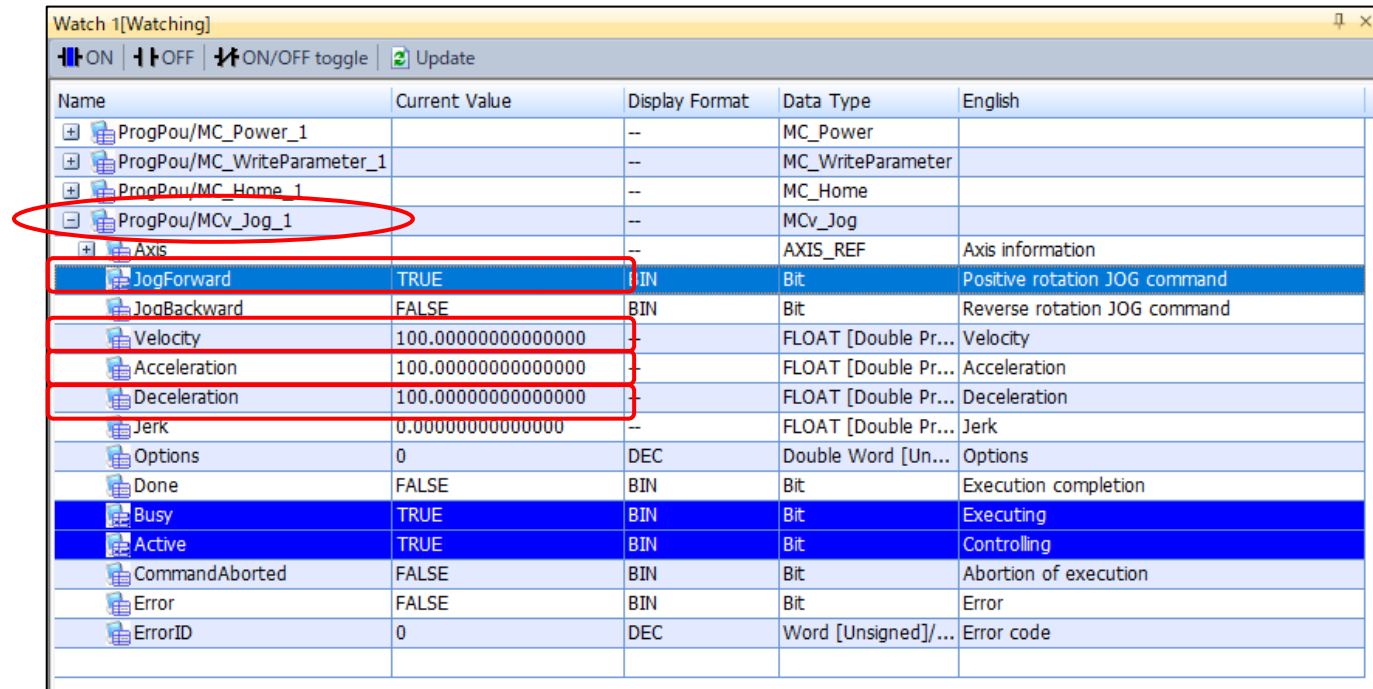
- Ezi-STEP CC-Link IE TSN ALL의 LIMIT+ / LIMIT- 신호를 하드웨어 스트로크 리밋으로 사용하는 경우, 기동(시작) 전에 아래의 축 제어 데이터를 설정해 주십시오.

[AxisName.Cd.HwStrokeLimit_Override] → 'DISABLE'

[동작 확인] Jog 운전

- 모션제어 FB을 사용하여 Jog 운전 실행

- ① Velocity → 100.0
- ② Acceleration → 100.0
- ③ Deceleration → 100.0
- ④ JogForward → TRUE (쓰기)



Name	Current Value	Display Format	Data Type	English
ProgPou/MC_Power_1		--	MC_Power	
ProgPou/MC_WriteParameter_1		--	MC_WriteParameter	
ProgPou/MC_Home_1		--	MC_Home	
ProgPou/MCv_Jog_1		--	MCv_Jog	
Axis		--	AXIS_REF	Axis information
JogForward	TRUE	BIN	Bit	Positive rotation JOG command
JogBackward	FALSE	BIN	Bit	Reverse rotation JOG command
Velocity	100.00000000000000		FLOAT [Double Pr...	Velocity
Acceleration	100.00000000000000		FLOAT [Double Pr...	Acceleration
Deceleration	100.00000000000000		FLOAT [Double Pr...	Deceleration
Jerk	0.00000000000000	--	FLOAT [Double Pr...	Jerk
Options	0	DEC	Double Word [Un...	Options
Done	FALSE	BIN	Bit	Execution completion
Busy	TRUE	BIN	Bit	Executing
Active	TRUE	BIN	Bit	Controlling
CommandAborted	FALSE	BIN	Bit	Abortion of execution
Error	FALSE	BIN	Bit	Error
ErrorID	0	DEC	Word [Unsigned]/...	Error code

[동작 확인] 트러블슈팅

- 에러 발생 시에는 이벤트 이력(기록)에서 원인을 확인

① [Online] -> [Motion Monitor] -> [Event History]

The screenshot shows the 'Motion Control Setting Function (Untitled Project)' software. The 'Motion Monitor' menu is open, and 'Event History' is selected. The 'Event History: [0000RD78G64]' window is displayed, showing a table of events. A yellow callout box points to the 'Detailed Information' section of the event log.

No.	Occurrence Date	Error Type	Status	Error Code	Description
00001	2024/10/15 15:15:07.512	System	OK	00000	Homing Request (H- to OK)
00002	2024/10/15 15:15:07.512	System	OK	00001	Current Position Restoration Completion
00003	2024/10/15 15:15:07.512	System	OK	00002	servo System Emergency Stop
00004	2024/10/15 15:15:07.512	Operation	OK	00003	Follow-up Release Detection

Detailed Information

Axis Type: 00001 Axis
Error Occurrence: 00001 Axis
Error Code: 00001

00001
Homing request was OK.
- Absolute position error in driver data was detected. (Error code: 00001)
- An absolute position error in the driver data was detected. (Error code: 00001)
- The axis type was changed. (Error code: 00001)
- Slave object: 'Polarity (00001)' b7 position polarity was changed. (Error code: 00001)
- Change of the drive of motion encoder was detected. (Error code: 00001)
- Machine frame was detected. (Error code: 00001)
- Driver unit connection (friction/rotation) of the axis was changed. (Error code: 00001)
Machine frame has been detected after the system started. (Error code: 00001)

이벤트를 상세하게 확인

[동작 확인] 트러블슈팅

- “SLMP 통신 이상”(1C43h) 이 발생한 경우
→ 축 파라미터 설정을 참조하여 오브젝트 데이터를 설정해 주십시오.
- “MELSERVO 이외의 드라이브 유닛 접속 설정 오류 경고”(0D4Ch) 가 발생한 경우
→ 축 파라미터 설정을 참조하여 절대 위치 시스템을 비활성화해 주십시오.
- MC_Home을 기동하면 “제어 모드 전환 이상”(1A1Dh) 이 발생하는 경우
→ 네트워크 구성 설정(드라이버 추가)에서
Network Synchronous Communication을 **“Synchronous”**로 설정해 주십시오.
- 드라이브의 **LIMIT+ / -** 신호를 사용하는 방식으로 **MC_Home**을 기동하면, 상/하한 리미트 신호를 검출하여 정지
→ [AxisName.Cd.HwStrokeLimit_Override] 를 ‘DISABLE’ 로 설정하고, 축 제어 데이터를 프로그램 등에서 설정해 주십시오.

[파라미터] 원점복귀 파라미터 설정

- 원점복귀와 관련된 각종 설정은 다음 오브젝트에서 수행
 - MC_WriteParameter를 사용하여 설정값을 기록합니다.
 - 각 오브젝트의 상세 내용은 Ezi-STEP CC-Link IE TSN ALL 매뉴얼을 참조해 주십시오.

오브젝트 명	Index: Subindex	설정 내용
Home offset	Obj.607C: 00h	기계 좌표계의 제로 위치와 원점복귀 위치의 차이
Homing method	Obj.6098: 00h	원점복귀 방식
Homing speeds	Obj.6099: 01h	원점복귀 속도
Homing speeds	Obj.6099: 02h	원점복귀 중 Cliff 속도
Homing acceleration	Obj.609A: 00h	원점복귀 중 가속도



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